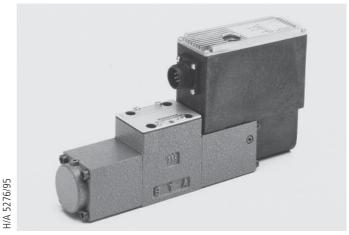
#### RE 29 069/02.03

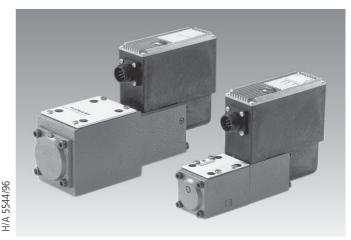
Replaces: 12.99

# 4/3 and 4/4 high response directional control valves, direct operated, with electrical position feedback Type 4WRSEH

Nominal sizes 6 and 10
Series 3X
Maximum operating pressure 315 bar
Maximum flow 80 L/min (NS 6)
Maximum flow 180 L/min (NS 10)



Type 4WRSEH 6  $\mathbf{V}$ ...D-3X/... (4/3 high response directional control valve)



Types 4WRSEH 10 **C.B...**D-3X/... and 4WRSEH 6 **C.B...**D-3X/... (4/4 high response directional control valve)

#### Overview of contents

Contents	Page
Features	1
Ordering details	2
Symbols	3
Function, section	3 and 4
Technical data	5
Electrical connections, plug-in connector	6
Integrated control electronics	7
Characteristic curves	8 to 13
Unit dimensions	14 and 17

#### **Features**

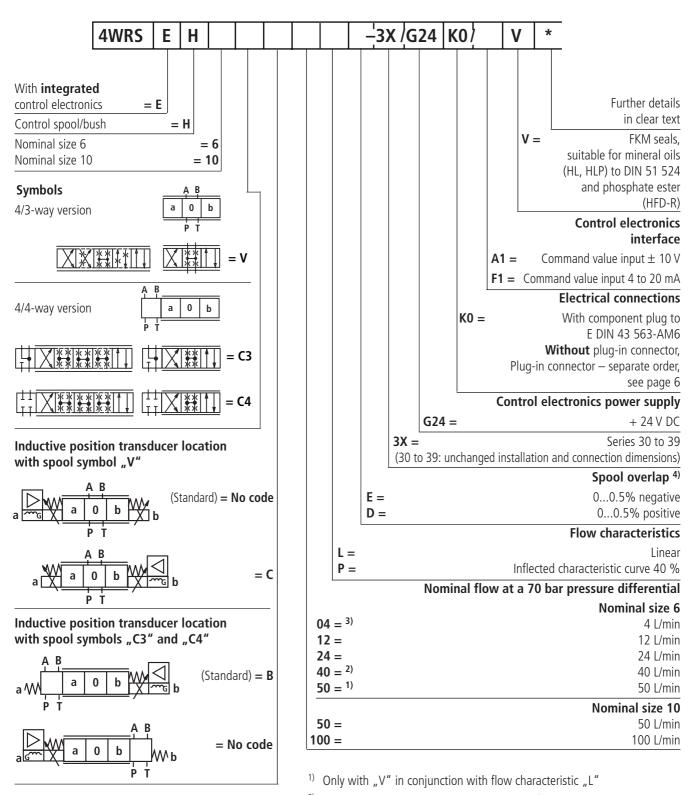
- Direct operated high response directional control valve for the control of the size and direction of a flow
- Valve spool and bush are of servo quality
- Suitable for closed loop, position, speed and pressure control
- Operated via high response solenoids
- With fail-safe position for the 4/4 high response directional control valve
- Electrical position feedback
- High response sensitivity and low hysteresis
- Integrated control electronics with interface A1 or F1
- For subplate mounting:
   Porting pattern to DIN 24 340 form A, ISO 4401
   and CETOP-RP 121 H
   Subplates to catalogue sheets RE 45 052 and RE 45 054 (separate order), see pages 14 to 17

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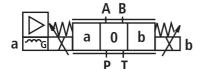
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4WRSEH 1/18 RE 29 069/02.03

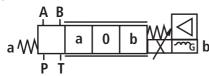


- <sup>2)</sup> Only with "C" and "V" in conjunction with flow characteristic "P"
- 3) Only in conjunction with flow characteristic "L"
- The spool overlap in % relates to the nominal stroke of the control spool. We recommend, for closed loop applications, the D overlap. Further spool overlaps on request!

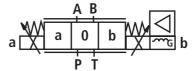
Type 4WRSEH.V...-3X...



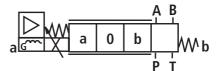
Type 4WRSEH.C.B...-3X/...



# Type 4WRSEH.VC...-3X/...



Type 4WRSEH.C...-3X/...



# **Function**, section

The 4/3 and 4/4 high response directional control valves are designed as direct operated units of subplate mounting design. They are operated by high response solenoids. The solenoids are controlled via the integrated control electronics.

#### Design:

The valve basically comprises of:

- Housing (1) with mounting surface
- Control spool (2) in bush (3) with compression springs (4 and 5)
- Solenoids (6 and 7)
- Position transducer (8)
- Integrated control electronics (9)
- Zero point adjustment accessible (10) via Pg9

# **Functional description:**

#### 4/3-way version

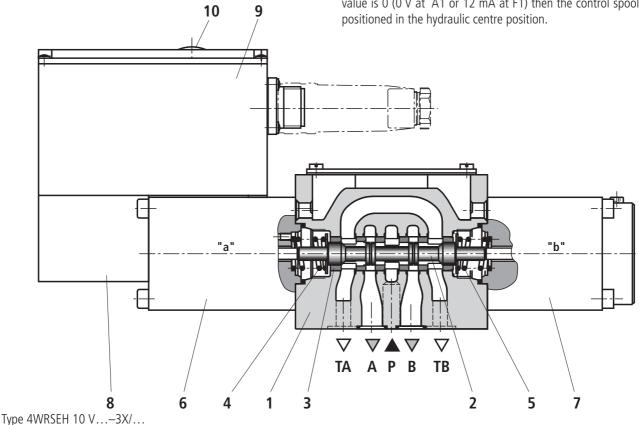
- With solenoids (6 and 7), de-energised the control spool (2) is held in its mechanical centre position by the compression springs (4 and 5)
- Direct operation of the control spool (2) by the energisation of one of the high response solenoids

E.g. control of solenoid "b" (7)

- → Moves the control spool (2) to the left in proportion to the electrical input signal
- Connection from P to A and B to T via orifice type crosssections with linear or inflected flow characteristics
- By de-energising the solenoid (7)  $\rightarrow$  control spool (2) is returned to its centre position via the compression spring (4)

In the de-energised condition the control spool (2) is held in a mechanical centre position via the control springs. This does not relate to the hydraulic centre position!

By closing the electrical valve closed loop circuit and the command value is 0 (0 V at A1 or 12 mA at F1) then the control spool (2) is



# **Function**, section

#### 4/4-way version

The function of these valves is basically the same as the 4/3-way version. However, when the solenoid is de-energised the control spool is moved into a fail-safe position via a compression spring.

The 4/4 high response directional control valves are designed as direct operated units of subplate mounting design. They are operated by high response solenoids. The solenoids are controlled via the integrated control electronics.

#### Design:

The valve basically comprises of:

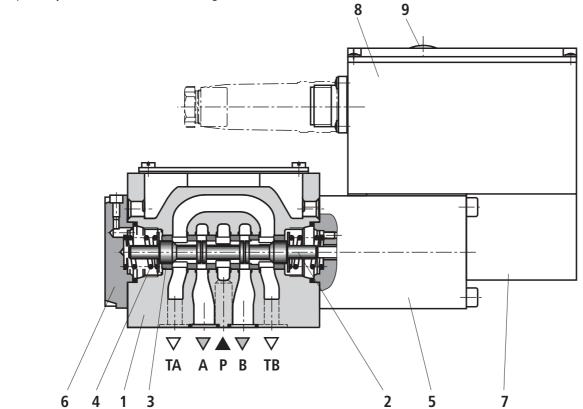
- Housing (1) with mounting surface
- Control spool (2) in bush (3) with compression springs (4)
- Solenoid (5) and cover (6)
- Position transducer (7)
- Integrated control electronics (8)
- Zero point adjustment accessible (9) via the Pg9

#### **Functional description:**

- With the solenoid (5) de-energised, a fail-safe position for the control spool (2) via compression spring (4) results
- Direct operation of the control spool (2) by the energisation of the high response solenoid (5)

E.g. control of the solenoid

- → Moves the control spool (2) in proportion to the electrical input signal
- → Connection from P to A and B to T via orifice type crosssections with linear or inflected flow characteristics
- By de-energising the solenoid (5) → the control spool (2) is moved back into the fail-safe condition via the compression spring (4)



Type 4WRSEH 10 VC...-3X/...

# **Technical data** (for applications outside these applications, please consult us!)

General		N:	S 6	NS 10							
Installation	Optiona	Optional, preferably horizontal									
Storage temperature rang	- 20 to	- 20 to + 80									
Ambient temperature rang	- 20 to	-20  to + 50									
Weight	Valve with 1 solenoid kg		2.3			6.0					
	Valve with 2 solenoids kg		3.0			7.3					
<b>Hydrualic</b> (measured a	at $p=100$ bar, $v=46$ mm <sup>2</sup> /s and $\vartheta$	= 40 °C)									
Operating pressure	Ports A, B, P bar		up to	o 315		up to 315					
. 51	Port T bar		up to	o 315		up to 210					
Application limits C3, C4	Nominal flow L/mir	04	12	24	40	50	100				
1) The details for C4 are	Application limit $\Delta p$ with symbol C3 bar	315	315	315	160	250	150				
only preliminary details!	Application limit $\Delta p$ with symbol C4 <sup>1)</sup> ban	315	315	200	100	150	100				
Nominal flow $q_{V \text{ nom}} \pm 10$	) % at $\Delta p = 70$ bar L/mir		4				50				
$\Delta p$ = valve pressure differ	rential					12	100				
				24							
			ith V spoc	ol with flov							
				and V spo	_						
		with flow characteristic "P")			: "P")	400					
Max. permissble flow	L/mir	+	80				180				
Pressure fluid		Mineral oil (HL, HLP) to DIN 51 524 and phosphate ester (HFD-R), further pressure fluids on request									
Degree of contamination			Maximum permissible degree of pressure fluid contamination to NAS 1638  A filter with a minimum retention rate of $\beta_x \ge 75$ is recommended								
			C	lass 7	x = 10						
Pressure fluid temperature	- 20 to + 80										
Viscosity range	20 to 380, preferably 30 to 46										
Hysteresis	< 0.05										
Reversal span	< 0.03	< 0.03									
Response sensitivity	%	< 0.03									
Electrical											
Valve protection to DIN 40	IP 65	IP 65									
Voltage type	/oltage type				DC						
Signal type		analogi	analogue								
Zero point alignment	%	≤ 1	≤1								
Zero point displacement with changes to:			N	S 6	NS 10						
	Pressure fluid temperature %/10 k		< (	0.15		< 0.1					
	Operating pressure %/100 bar		< (	0.05		< 0.05					
Electrical connection	With co	With component plug to E DIN 43 563 AM6									
<sup>2)</sup> separate order, see pag	Plug-in	Plug-in connector to E DIN 43 563-BF6-3/Pg11 <sup>2)</sup>									
Control electronics			VT 13070 (integrated into the valve, see page 7)								

Note:

For details regarding the **environmental simulation test** covering EMC (electro-magnetic compatibility), climate and mechanical loading see RE 29 069-U (declaration regarding environmental compatibility).

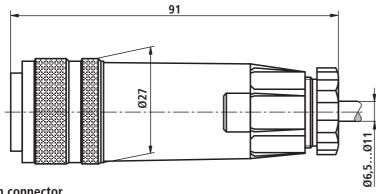
# Electrical connections, plug-in connector

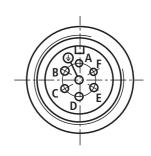
#### Plug-in connector

Plug-in connector to E DIN 43 563-BF6-3/Pg11

Separate order under material No. 00021267 (plastic version)

For pin allocation see block circuit diagram on page 7



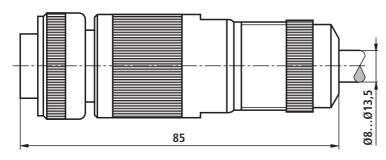


#### Plug-in connector

Plug-in connector to E DIN 43 563-BF6-3-Pg13.5

Separate order under material No. 000223890 (metal version)

For pin allocation see block circuit diagram on page 7





#### Component plug allocation

	Contact	Signal
Supply voltage	А	24 VDC ( $u$ (t) = 19.4 V to 35 V); $I$ <sub>max</sub> = 2 A (NS 6) $I$ <sub>max</sub> = 2.8 A (NS 10); impulse load= 4 A
	В	0 V
Ref. (actual value)	С	Ref. potential for actual value (contact F); A1: $R_{\rm e}$ > 50 k $\Omega$ F1: $R_{\rm e}$ < 10 $\Omega$
Differential amplifier input	D	A1: $\pm$ 10 V command value, $R_{\rm e}$ > 50 k $\Omega$ or F1: 420 mA, $R_{\rm e}$ > 100 $\Omega$
(command value)	Е	0 V ref. potentional
Measurement output (act. value)	F	$\pm$ 10 V actual value (limiting load 2 mA); or F1: 420 mA, max. load impedance 500 $\Omega$
	PE	Connected with cooling body and valve housing

**Actual value:** Interface A1: A positive signal at F and the reference potential at C results in a flow from P to A.

**Note for A1:** Connect pin C on the control side (star form) with  $\bot$ .

Interface F1: 12...20 mA results in a flow from P to A.

Command value: A positive command value at D (interface A1) or 12...20 mA (interface F1) and the reference potential at E results

in a flow from P to A and B to T.

A negative command value at D (interface A1) or 12...4 mA (interface F1) and the reference potential at E results

in a flow from P to B and A to T.

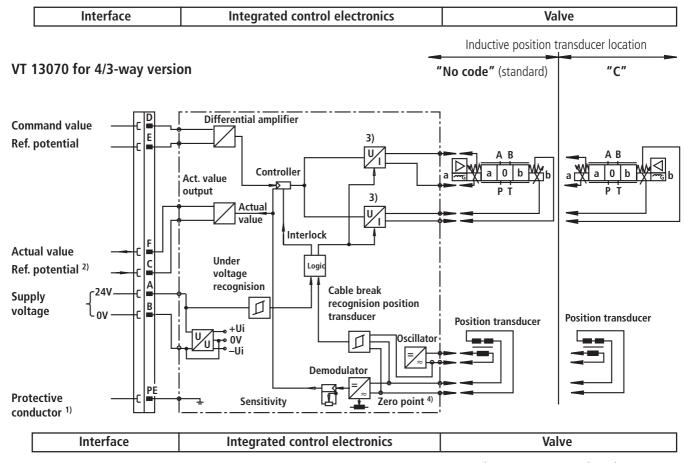
**Connection cable:** Recommended: – up to 25 m cable length type LiYCY 7 x 0.75 mm<sup>2</sup>

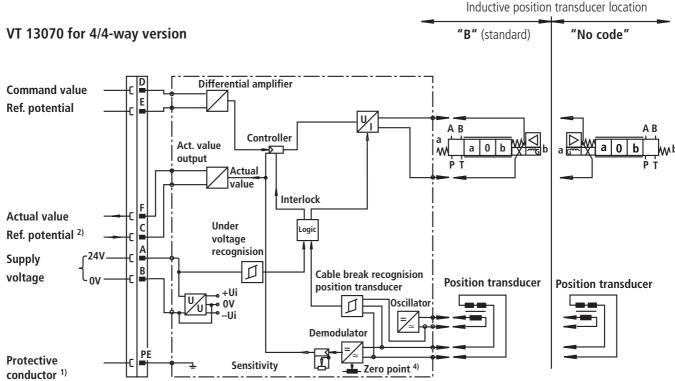
- up to 50 m cable length type LiYCY 7 x 1.0 mm<sup>2</sup>

Outside diameter 6.5 to 11 mm

Only connect the screen to  $\boldsymbol{\bot}$  on the supply side.

# Block circuit diagram / connection allocation for the integrated control electronics





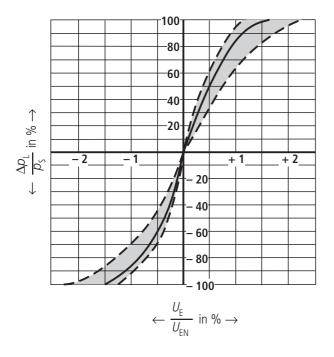
- 1) Connection PE is connected with the cooling body and the valve housing
- 3) Output stage, current controller
- Note for A1: Connect pin C on the control side to  $\perp$
- 4) Zero point externally adjustable

Note: Electrical signal (e.g. actual value) taken via valve electronics must not be used to switch off the machine safety functions!

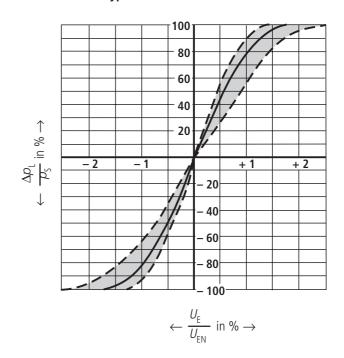
(This is in accordance with the regulations to the European standard "Safety requirements of fluid technology systems and components – hydraulics", EN 982!)

Pressure-signal-characteristic curve  $p_{\rm S}=100~{\rm bar}$ 

NS 6 Type 4WRSEH 6 ... L.-3X/...

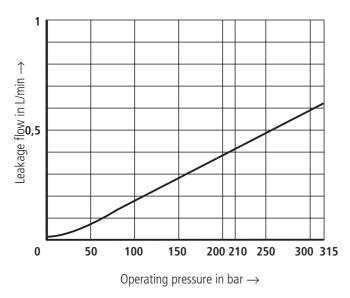


NS 10 Type 4WRSEH 10 ... L.-3X/...

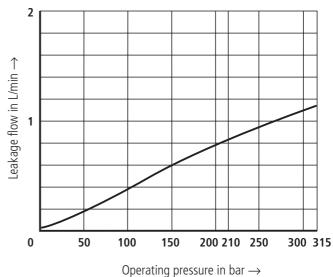


Leakage flow (typical)

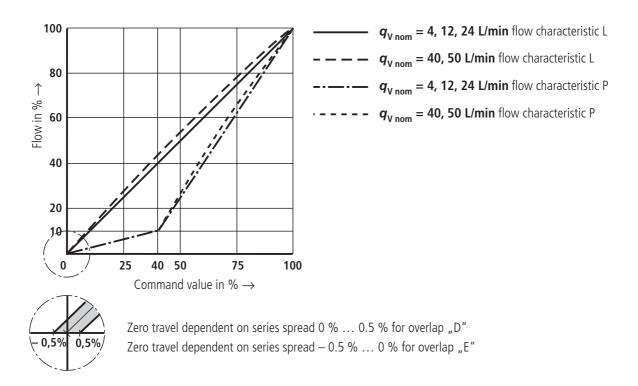
NS 6 Type 4WRSEH 6 V50 L.-3X/...



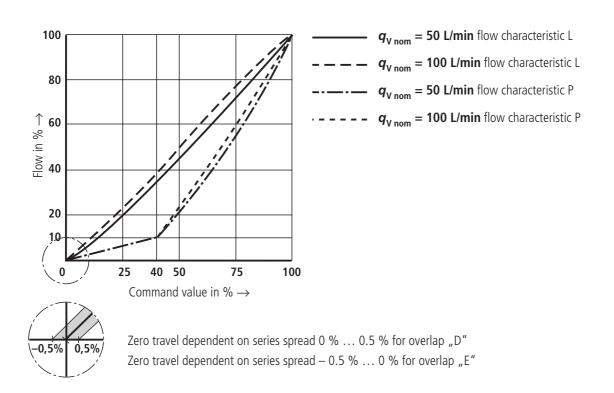
NS 10 Type 4WRSEH 10 V100 L.-3X/...



#### NS<sub>6</sub>

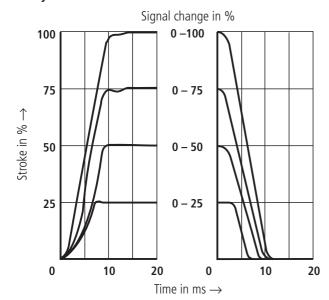


#### **NS 10**

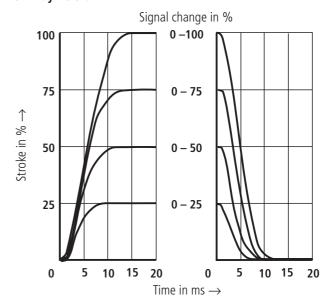


# Transient function with a jump form of electrical input signal

#### 4/3-way version

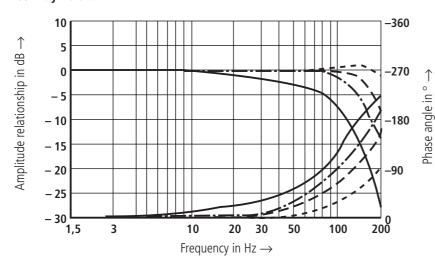


#### 4/4-way version



# Frequency response characteristic curves

#### 4/3-way version

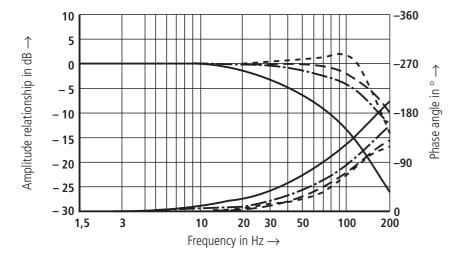




**− − − −** Signal ± 10 % **− − − −** Signal ± 25%

——— Signal ± 100 %

#### 4/4-way version



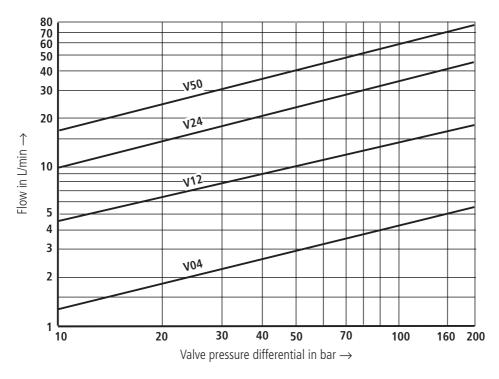
**— — — — Signal** ± 10 %

**—----** Signal ± 25%

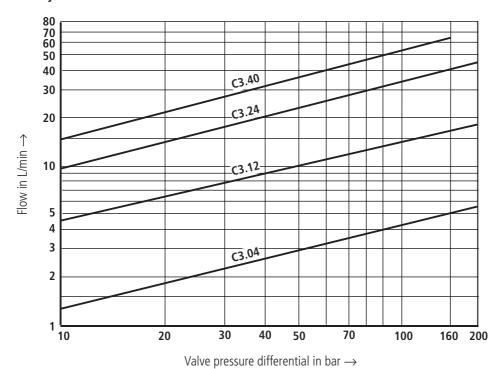
\_\_\_\_\_ Signal ± 100 %

Flow-load function at the max. valve opening (tolerance  $\pm$  10%)

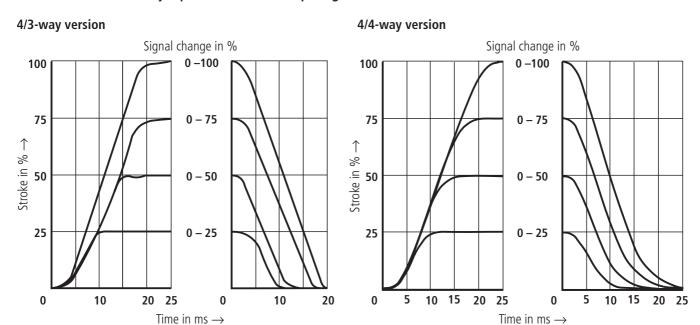
# 4/3-way version



# 4/4-way version

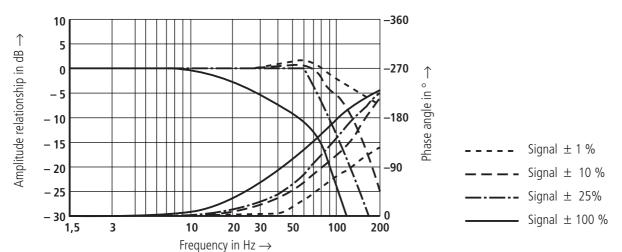


#### Transient function with a jump form of electrical input signal

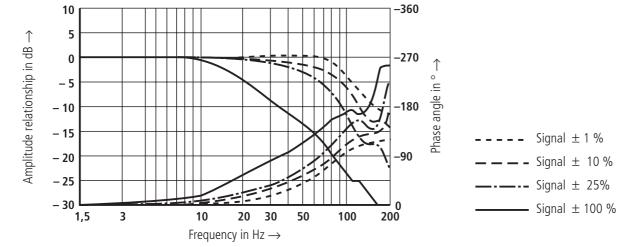


#### Frequency response characteristic curves

#### 4/3-way version

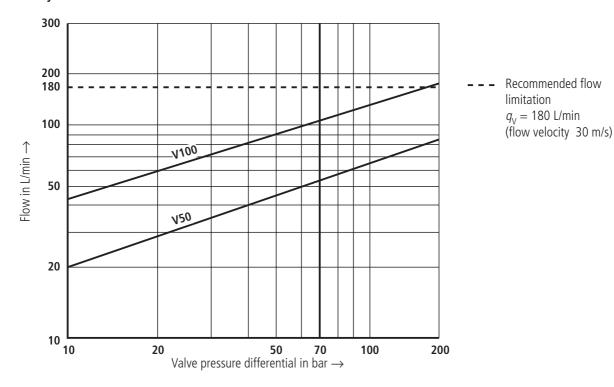


#### 4/4-way version

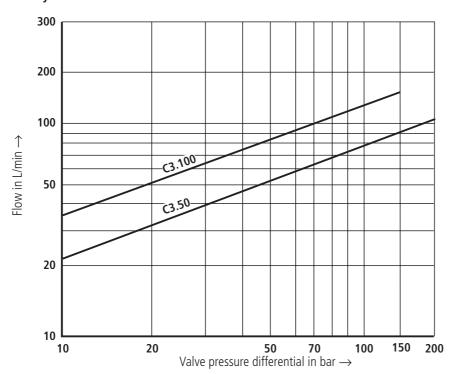


Flow-load function at the max. valve opening (tolerance  $\pm$  10%)

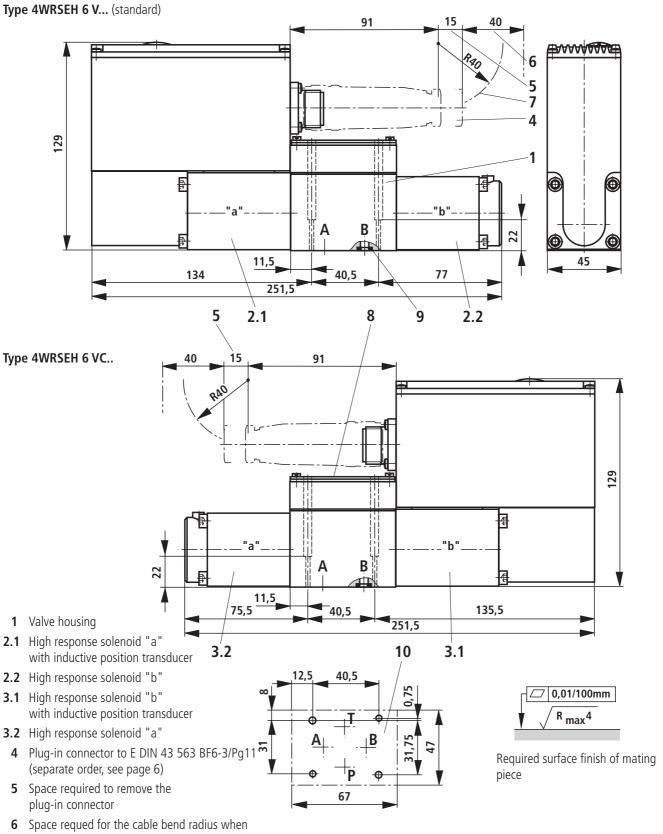
# 4/3-way version



# 4/4-way version



Unit dimensions: NS 6 (Dimensions in mm)



removing the plug-in connector

- 7 Cable bend radius
- 8 Name plate
- **9** R-ring 9.81 x 1.5 x 1.78 (ports A, B, P, T)
- **10** Machined valve mounting surface, position of ports to DIN 24 340 form A, ISO 4401 and CETOP-RP 121 H

Subplates to catalogue sheet RE 45 052 and valve fixing screws must be ordered separately.

**Subplates:** G 341/01 (G 1/4)

G 342/01 (G 3/8)

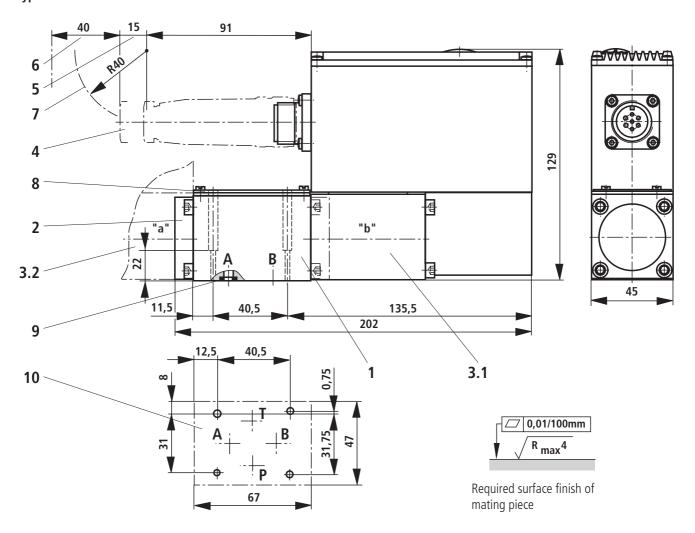
G 502/01 (G 1/2)

Valve fixing screws:

4 off M5 x 30 DIN 912-10.9;  $M_A = 7.1$  Nm

Unit dimensions: NS 6 (Dimensions in mm)

# Type 4WRSEH 6 C.B...



- 1 Valve housing
- 2 Cover
- **3.1** High response solenoid "b" with inductive position transducer
- **3.2** High response solenoid "a" with inductive position transducer
  - **4** Plug-in connector to E DIN 43 563 BF6-3/Pg11 (separate order, see page 6)
  - **5** Space required to remove the plug-in connector
  - **6** Space required for the cable bend radius when removing the plug-in connector
  - 7 Cable bend radius
  - 8 Name plate
  - **9** R-ring 9.81 x 1.5 x 1.78 (ports A, B, P, T)
- Machined valve mounting surface, position of ports to DIN 24 340 form A, ISO 4401 and CETOP-RP 121 H

Subplates to catalogue sheet RE 45 052 and valve fixing screws must be ordered separately.

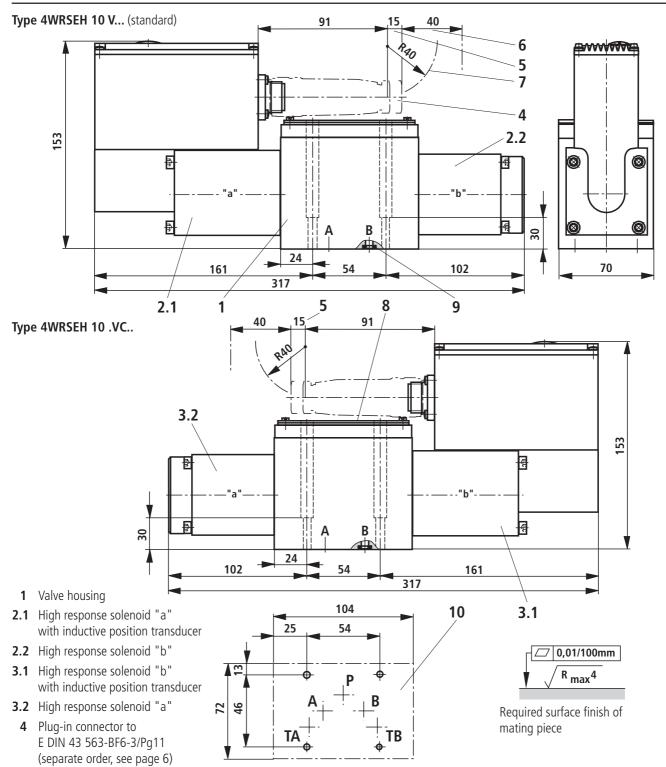
**Subplates:** G 341/01 (G 1/4)

G 342/01 (G 3/8)

G 502/01 (G 1/2)

Valve fixing screws:

4 off M5 x 30 DIN 912-10.9;  $M_A = 7.1 \text{ Nm}$ 



- **5** Space required to remove the plug-in connector
- **6** Space required for the cable bend radius when removing the plug-in connector
- 7 Cable bend radius
- 8 Name plate
- **9** R-ring 13.0 x 1.6 x 2.0 (ports A, B, P, T)
- **10** Machined valve mounting surface, position of ports to DIN 24 340 form A, ISO 4401 and CETOP-RP 121 H

Subplates to catalogue sheet RE 45 054 and valve fixing screws must be ordered separately.

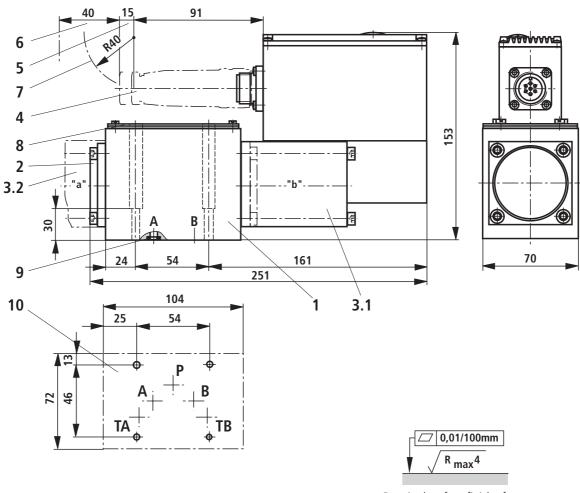
**Subplates:** G 66/01 (G 3/8); G 67/01 (G 1/2)

G 534/01 (G 3/4)

Valve fixing screws:

4 off M6 x 40 DIN 912-10.9;  $M_A = 12.2 \text{ Nm}$ 

#### Type 4WRSEH 10 C.B...



Required surface finish of mating piece

- 1 Valve housing
- **2** Cover
- **3.1** High response solenoid "b" with inductive position transducer
- **3.2** High response solenoid "a" with inductive position transducer
  - 4 Plug-in connector to E DIN 43 563-BF6-3/Pg11 (separate order, see page 6)
  - 5 Space required to remove the plug-in connector
  - **6** Space required for the cable bend radius when removing the plug-in connector
  - 7 Cable bend radius
  - 8 Name plate
  - **9** R-ring 13.0 x 1.6 x 2.0 (ports A, B, P, T)
- Machined valve mounting surface, position of ports to DIN 24 340 form A, ISO 4401 and CETOP-RP 121 H

Subplates to catalogue sheet RE 45 054 and valve fixing screws must be ordered separately.

**Subplates:** G 66/01 (G 3/8); G 67/01 (G 1/2)

G 534/01 (G 3/4)

Valve fixing screws:

4 off M6 x 40 DIN 912-10.9;  $M_A = 12.2 \text{ Nm}$ 

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