

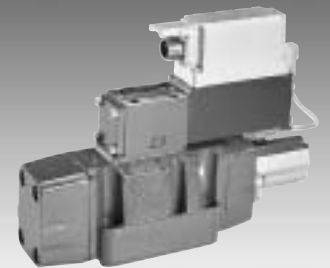
Servo solenoid valves with positive overlap and on-board electronics

RE 29089/01.05
Replaces: 05.04

1/22

Type 4WRLE 10...35, symbols E./W.

Nominal size 10, 16, 25, 35
Unit series 3X
Maximum working pressure P, A, B 350 bar, T 250 bar
Nominal flow rate 50...1,100 l/min (Δp 10 bar)



Overview of contents

Contents	Page
Features	1
Ordering data and scope of delivery	2
Preferred types	3
Function, sectional diagram	3
Accessories	4
Control oil supply	4
Symbols	5 and 6
Technical data	7 to 9
On-board trigger electronics	10
Characteristic curves	11 to 15
Unit dimensions	16 to 19
Mounting hole configurations	20 and 21

Variants on request

- For standard applications
- Special symbols and characteristic curves with/without intermediate plates

Features

- Pilot operated servo solenoid valves NG10 to NG35 with positive overlap, see symbols E./W. and characteristic curves
- Pilot valve NG6, with control piston and sleeve in servo quality
- Actuated on one side, 4/4 fail-safe position when switched off
- Control solenoid with integral position feedback and on-board valve electronics (OBE), calibrated at the factory
- Main stage with approx. 20% overlap and position feedback
- Electronically compensated, calibrated overlap, see characteristic curve range $\pm 0.5 V$
- Spool with linear travel, with anti-rotation element
- Flow characteristic
 - S = Progressive
 - NG16 and 25 with load tap C1/C2
- Suitable for electrohydraulic controllers in production systems with more demanding requirements
- For subplate attachment, mounting hole configuration NG10 to ISO 4401-05-05-0-94, NG16 to ISO 4401-07-06-0-94, NG25 to ISO 4401-08-07-0-94 and NG32 to ISO 4401-10-08-0-94
- Subplates as per catalog section, NG10 RE 45055, NG16 RE 45057, NG25 RE 45059 and NG32 RE 45060 (order separately)
- Plug-in connectors to DIN 43563-AM6, see catalog section RE 08008 (order separately)

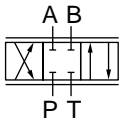
Ordering data and scope of delivery

4WRL	E		Z	S	J -3X	H / G24		K0 / A1	M	*
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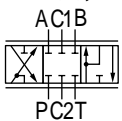
With on-board trigger electronics = E

Nominal size 10 = 10
 Nominal size 16 = 16
 Nominal size 25 = 25
 Nominal size 35¹⁾ = 35

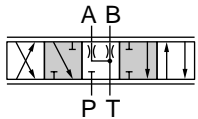
Symbols = E, E1



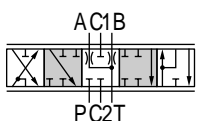
= E (Z), E1 (Z)



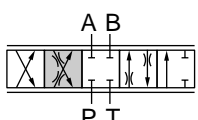
= W, W1



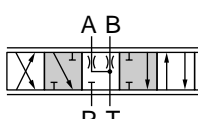
= W (Z), W1 (Z)



= E4



= W4



Transitional symbols

With symbol E1, E1(Z), E4, W1(Z), W4:
 P → A: q_v B → T: $q_v/2$
 P → B: $q_v/2$ A → T: q_v

Further information in plain text

M = NBR seals, suitable for mineral oils (HL, HLP) to DIN 51524

Interface for trigger electronics

A1 = Setpoint input ±10 V

Electrical connection

K0 = without plug-in connector, with plug to DIN 43563-AM6

Order plug-in connector separately

Control oil supply "x", control oil outlet "y"

No code= "x" = external, "y" = external

E = "x" = internal, "y" = external

ET = "x" = internal, "y" = internal

T = "x" = external, "y" = internal

Voltage supply of trigger electronics

G24 = +24 V DC

H = Highflow version (on request)

3X = Unit series 30 to 39 (installation and connection dimensions unchanged)

J = Overlap compensation signal See characteristic curve range: ±0.5 V

Flow characteristic

Progressive

Nominal flow rate at 10 bar valve pressure difference

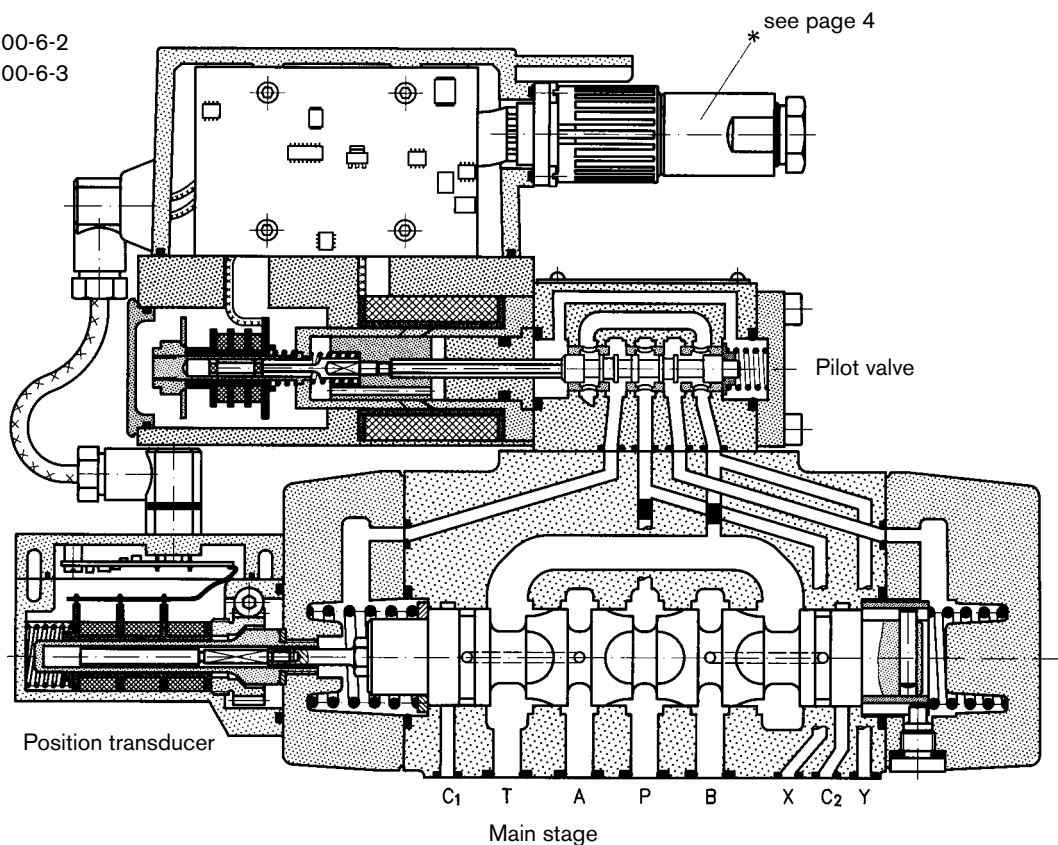
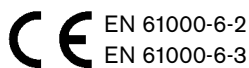
Nominal size
 10 = 50 or 85 l/min
 16 = 180 l/min
 25 = 350 or 430 l/min
 35 = 1,100 l/min

Z = With load tap C1/C2

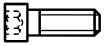

¹⁾ NG35 is a high flow version of the NG32, ports P, A, B and T have Ø50 mm in the main stage. Contrary to the standard, ports P, A, B and T may be drilled to max. Ø48 mm in the control block. These valves therefore provide higher flow rates $Q_A : Q_B$.

Preferred types (available at short notice)

Type 4WRLE	Material No.	Type 4WRLE	Material No.
E, E1, E4, W, W1, W4	NG10	E (Z), E1 (Z), E4, W (Z), W1 (Z), W4	NG25
4WRLE10E-80SJ-3X/G24KO/A1M	0 811 404 700	4WRLE25EZ-350SJ-3X/G24KO/A1M	0 811 404 454
4WRLE10E-80SJ-3X/G24ETKO/A1M	0 811 404 713	4WRLE25EZ-350SJ-3X/G24TKO/A1M	0 811 404 466
4WRLE10E1-80SJ-3X/G24KO/A1M	0 811 404 701	4WRLE25EZ-350SJ-3X/G24ETKO/A1M	0 811 404 481
4WRLE10E1-80SJ-3X/G24ETKO/A1M	0 811 404 715	4WRLE25E1Z-350SJ-3X/G24KO/A1M	0 811 404 455
4WRLE10E4-80SJ-3X/G24KO/A1M	0 811 404 714	4WRLE25E4-350SJ-3X/G24KO/A1M	0 811 404 459
4WRLE10W-50SJ-3X/G24ETKO/A1M	0 811 404 704	4WRLE25WZ-350SJ-3X/G24KO/A1M	0 811 404 456
4WRLE10W-80SJ-3X/G24KO/A1M	0 811 404 702	4WRLE25W1Z-350SJ-3X/G24EKO/A1M	0 811 404 476
4WRLE10W-80SJ-3X/G24ETKO/A1M	0 811 404 707	4WRLE25W1Z-350SJ-3X/G24KO/A1M	0 811 404 457
4WRLE10W1-80SJ-3X/G24KO/A1M	0 811 404 703	4WRLE25W4-350SJ-3X/G24ETKO/A1M	0 811 404 471
4WRLE10W4-80SJ-3X/G24KO/A1M	0 811 404 711	4WRLE25W4-350SJ-3X/G24KO/A1M	0 811 404 472
E (Z), E1 (Z), W (Z), W1 (Z), W4	NG16	W	NG35
4WRLE16EZ-180SJ-3X/G24ETKO/A1M	0 811 404 319	4WRLE35W-1100SJ-3X/G24KO/A1M	0 811 404 504
4WRLE16EZ-180SJ-3X/G24TKO/A1M	0 811 404 318		
4WRLE16EZ-180SJ-3X/G24KO/A1M	0 811 404 305		
4WRLE16E1Z-180SJ-3X/G24KO/A1M	0 811 404 306		
4WRLE16WZ-180SJ-3X/G24KO/A1M	0 811 404 307		
4WRLE16W1Z-180SJ-3X/G24ETKO/A1M	0 811 404 327		
4WRLE16W1Z-180SJ-3X/G24KO/A1M	0 811 404 308		
4WRLE16W4-180SJ-3X/G24ETKO/A1M	0 811 404 328		
4WRLE16W4-180SJ-3X/G24KO/A1M	0 811 404 333		

Function, sectional diagram**Servo solenoid valve 4WRLE 10...35**

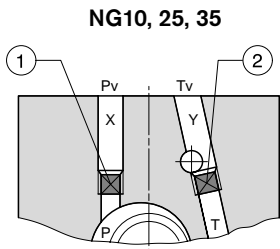
Accessories, not included in scope of delivery

Fastening screws 	NG10	4 x M6 x 40, DIN 912-10.9	2910151 209
	NG16	2 x M6 x 45, DIN 912-10.9	2910151 211
		4 x M10 x 50, DIN 912-10.9	2910151 301
	NG25	6 x M12 x 60, DIN 912-10.9	2910151 354
	NG35	6 x M20 x 90, DIN 912-10.9	2910151 532
* 	Plug-in connectors 6P+PE, see also RE 08008		KS 1 834 482 022
			KS 1 834 482 026
			MS 1 834 482 023
			MS 1 834 482 024
			KS 90° 1 834 484 252

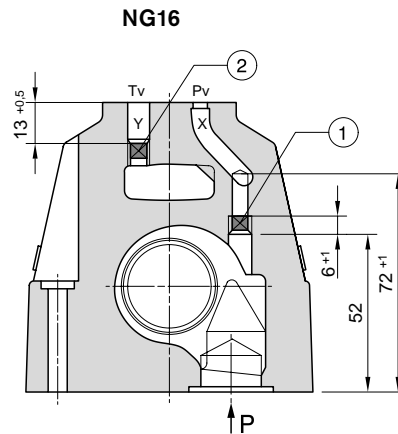
Testing and service equipment

- Test box type VT-PE-TB3, see RE 30065
- Test adapter 6P+PE type VT-PA-2, see RE 30068

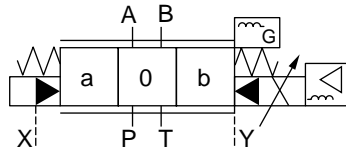
Control oil supply



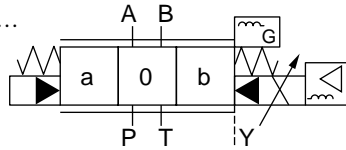
Plug ① ②
 NG10...25 1 813 464 007 SW 3
 NG35 1 813 464 001 SW 4



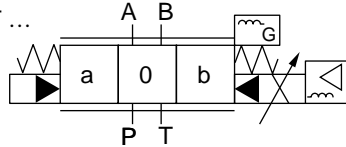
Type ... -3X ...



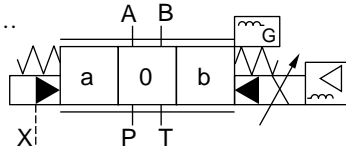
Type ... -3X ... E ...



Type ... -3X ... ET ...

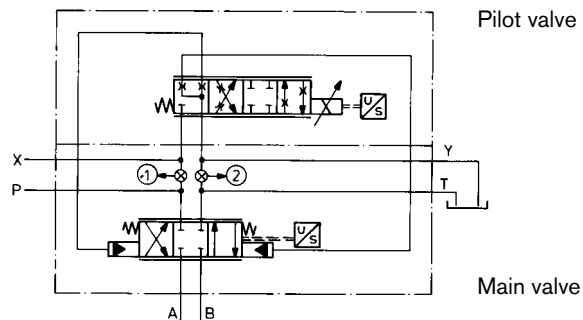


Type ... -3X ... T ...



No code = "x" = external, "y" = external
 E = "x" = internal, "y" = external
 ET = "x" = internal, "y" = internal
 T = "x" = external, "y" = internal

Symbol in detail



Conversion

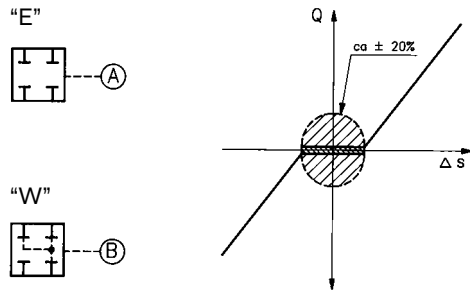
The pilot valve can be supplied with oil both via ports X and Y (external) and from the main flow ducts P and T.

In the basic version, the valve is equipped with the plugs ① and ②, i.e. X and Y are external.

For valve versions with X and/or Y as internal, see ordering overview or carry out the conversion (see diagram above).

When the control oil supply or outlet is changed, the part number must also be changed.

Symbols in mid position "E" .. or "W" ..



Spool valves with overlap

With symbol "E", leakage oil in the two work chambers A and B of the control piston results in a build-up of pressure in A or B, which then causes a connecting cylinder to drift out of position. In many cases, the "W" symbol is a better solution. With a setpoint of "0", the control piston moves into the overlapped mid position.

In this mid position, pressure is then relieved from ports A and B with small openings to T.

This also supports the function of external check valves.

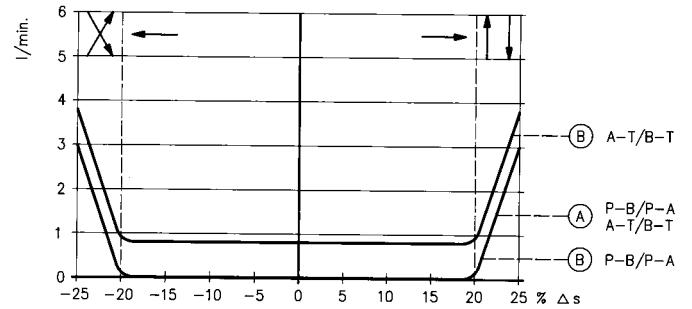
Flow in mid position "leakage pressure relief"

$$Q = f(\Delta s)$$

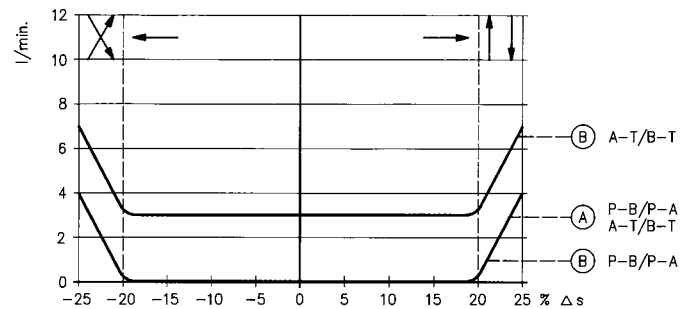
$$0 \dots \pm 25\%$$

$$Q_x = Q_{nom} \cdot \sqrt{\frac{\Delta p_x}{5 \text{ bar}}}$$

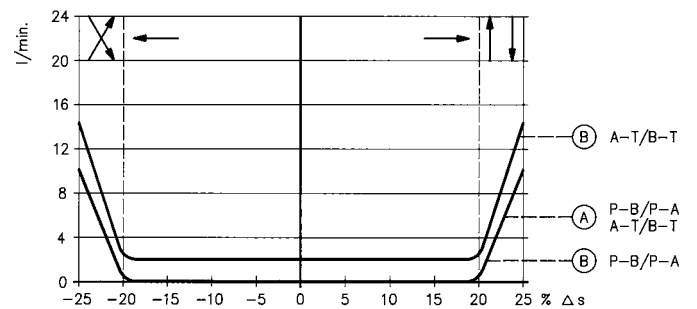
NG10



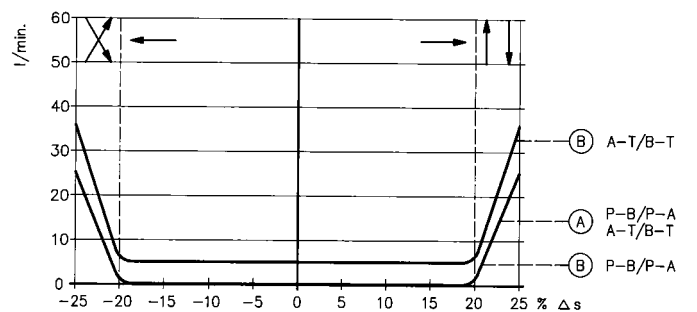
NG16



NG25



NG35

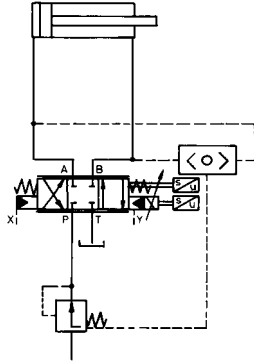


Load tap C1/C2

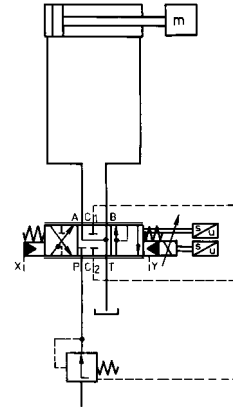
To compensate for fluctuations in the load or supply pressure, proportional valves are combined with pressure compensators. The load is tapped through a shuttle valve for the NG10 and 35, and through two additional ports C1 and C2 for NG16 and 25 ("4WRL" and "4WRLE" only).

The pressure compensator therefore always receives the correct pressure signal even in the event of negative load. When using pressure compensators, external control oil supply should always be selected.

NG10, 35



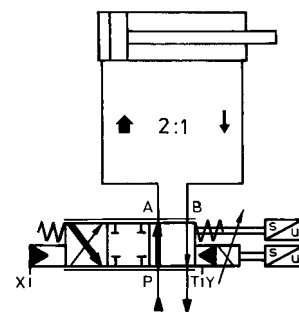
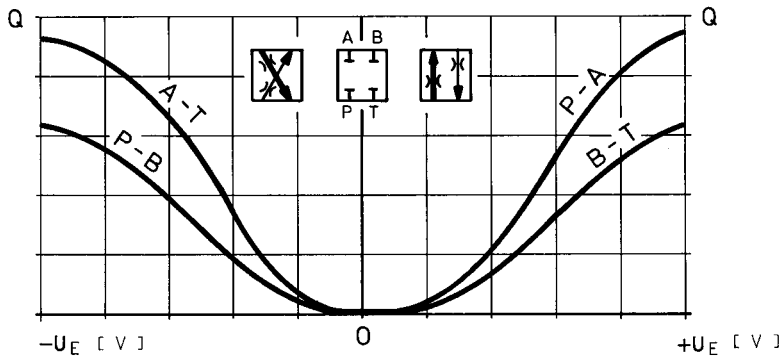
NG16, 25



Asymmetrical valve spool $Q_A : Q_B = 2:1$

The two throttle cross-sections of proportional directional control valves are usually symmetrical.

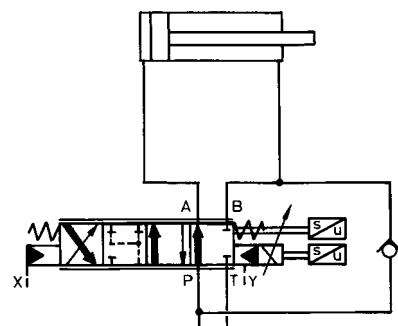
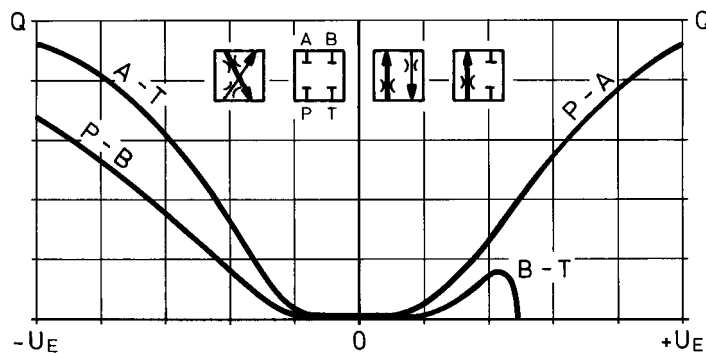
In order to adapt to differential cylinders with different with asymmetrical metering notches are available. A comparison of the flow rates can be found in the product range overview "Preferred types, characteristic curves".



Valve spools in a differential circuit

In order to produce differential circuits, valve spools with an additional "4th position" are available (see diagram). It is sufficient to install a check valve in the consumer lines. In addition, a symbol (spool) with internal B-P connection is

employed for certain "branch-oriented solutions". However, we recommend that you consult the BRH Application Center with regard to these special symbols. As a rule, a simulation or knowledge of this type of system is required.



Technical data


General

Construction	Spool type valve, pilot operated				
Actuation	Servo solenoid valve NG6, with position controller for pilot valve and main stage				
Type of mounting	Subplate, mounting hole configuration NG10...35 (ISO 4401-...)				
Installation position	Optional				
Ambient temperature range	°C	-20 ... +50			
Weight	kg	NG10 8.7	NG16 10.6	NG25 18.4	NG35 81
Vibration resistance, test condition	max. 25 g, shaken in 3 dimensions (24 h)				

Hydraulic (measured with HLP 46, $\vartheta_{oil} = 40^\circ\text{C} \pm 5^\circ\text{C}$)

Pressure fluid	Hydraulic oil to DIN 51524 ... 535, other fluids after prior consultation				
Viscosity range	recommended	mm ² /s	20 ... 100		
	max. permitted	mm ² /s	10 ... 800		
Pressure fluid temperature range	°C	-20 ... +70			
Maximum permissible degree of contamination of pressure fluid Purity class to ISO 4406 (c)	Class 18/16/13 ¹⁾				
Direction of flow	See symbol				
Nominal flow at $\Delta p = 5$ bar per notch ²⁾	l/min	NG10	NG16	NG25	NG35
		50, 80	180	350	1,100
Max. working pressure in P, A, B		350	350	350	350
Max. pressure in X (ext.)		280			
Max. pressure in P (X = int.)		280			
Max. pressure in T (Y = ext.)	bar	250			
Max. pressure in T (Y = int.)		250			
Max. pressure in Y (ext.)		250			
Min. control oil pressure of "pilot stage"		8			
Q_{max}	l/min	170	450	900	3,500
Q_N pilot valve (supply pressure) $\Delta p = 35$ bar	l/min	2	4	12	40
Leakage of pilot valve at 100 bar	cm ³ /min	<150	<180	<350	<1,100
Leakage of main stage Sb "E" at 100 bar Q_N : Sb "W", see graph on page 5	l/min	<0.25	<0.4	<0.6	<1.1

Static/Dynamic

Overlap in mid position	≈18 ... 22% of spool stroke, electrically adjustable for $U_{D-E} \pm 0.5$ V				
Spool stroke, main stage	± mm	4	7	10	12.5
Control oil volume of main stage 100%	cm ³	1.1	4.3	11.3	41.5
Control oil requirement 0 ... 100%, $x = 100$ bar	l/min	2.2	4.7	11.7	15.6
Hysteresis	%	< 0.1, scarcely measurable			
Manufacturing tolerance	%	< ±5 (Q_{max})			
Response time for 0 ... 100%, $x = 100$ bar	ms	<40	<80	<80	<130
Response time for 0 ... 100%, $x = 10$ bar	ms	<150	<250	<250	<500
Switch-off behavior	After electrical shut-off (pilot valve in "fail-safe") Main stage moves to spring-centered mid position (Sb "E../W..")				
Thermal drift	< 1% at $\Delta T = 40^\circ\text{C}$				
Calibration	At factory ±1%, see flow curve				
Conformity	 EN 61000-6-2 EN 61000-6-3				

¹⁾ The purity classes stated for the components must be complied with in hydraulic systems.
Effective filtration prevents problems and also extends the service life of components.
For a selection of filters, see catalog sections RE 50070, RE 50076 and RE 50081.

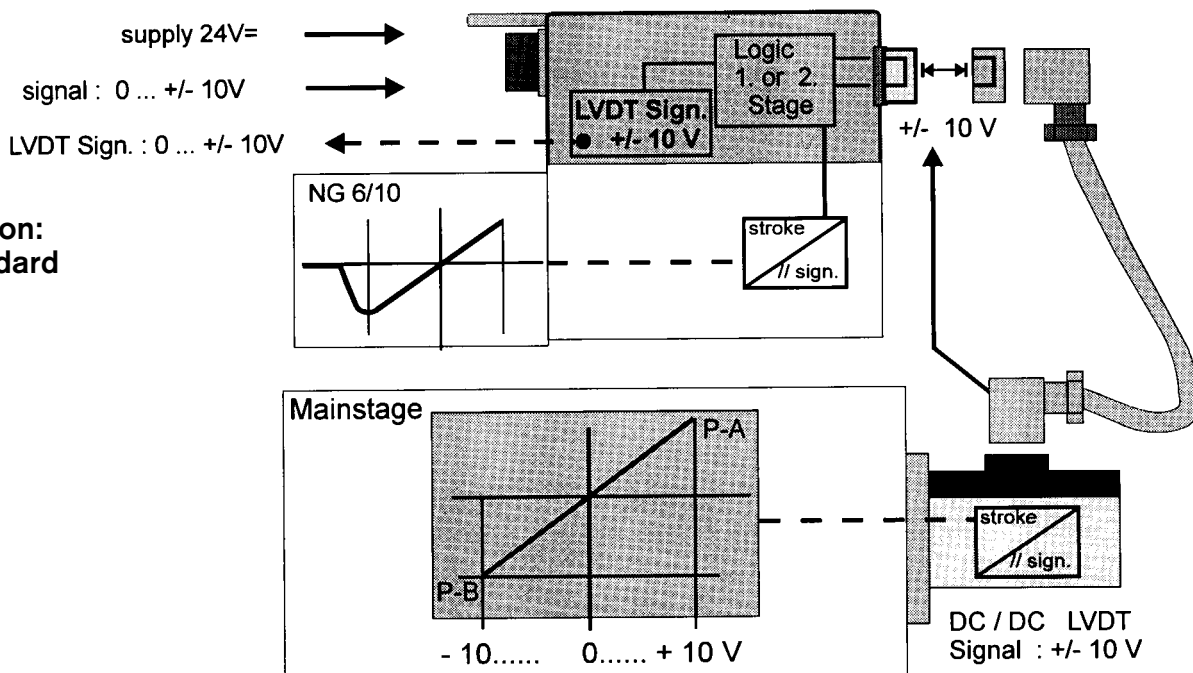
²⁾ Flow rate at a different Δp $q_x = q_{nom} \cdot \sqrt{\frac{\Delta p_x}{5}}$

Technical data

Electric pilot valve NG6, valve with on-board electronics

Cyclic duration factor	%	100
Degree of protection		IP 65 to DIN 40050 and IEC 14434/5
Connection		Plug-in connector 6P+PE, DIN 43563
Power supply		24V DC _{nom}
Terminal A:		min. 21V DC/max. 40V DC
Terminal B: 0V		Ripple max. 2V DC
Power consumption		Solenoid \square 45 mm = 40 VA max.
External fuse		2.5 A _F
Input, "Standard" version		Difference amplifier, $R_i = 100 \text{ k}\Omega$
Terminal D: U_E		0... $\pm 10 \text{ V}$
Terminal E:		0 V
Max. differential input voltage at 0 V		$\left. \begin{array}{l} D \rightarrow B \\ E \rightarrow B \end{array} \right\} \text{max. } 18 \text{ V DC}$
Test signal, "Standard" version		LVDT
Terminal F: U_{Test}		0... $\pm 10 \text{ V}$
Terminal C:		Reference 0 V
Protective conductor and screen		See pin assignment (installation conforms to CE)
Recommended cable		See pin assignment up to 20 m 7x0.75 mm ² up to 40 m 7x1 mm ²
Calibration		Overlap and P-A at +8 V, calibrated at the factory, see valve characteristic curve

Version:
Standard

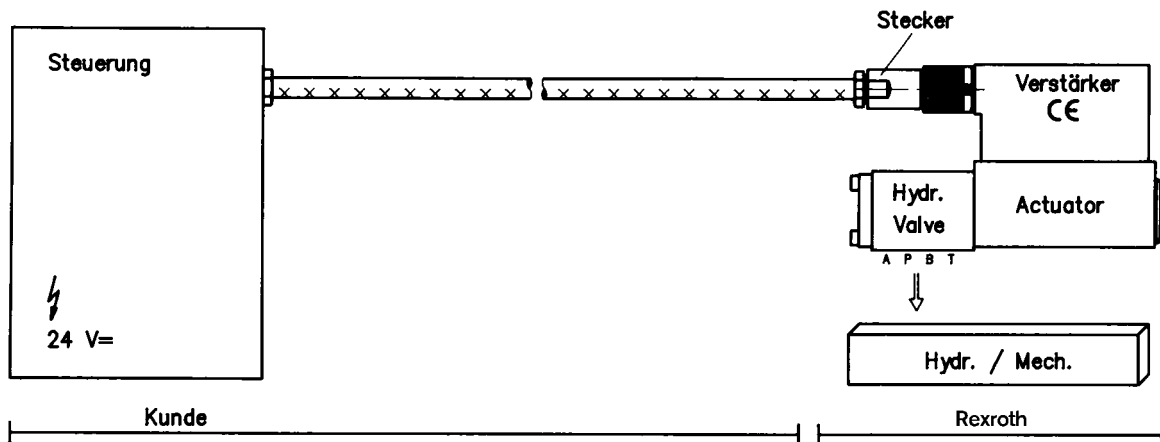


Important

Pilot operated servo solenoid valves with positive overlap perform their function in open or closed-loop-controlled axes and have approx. 20% overlap when switched off. This condition does not constitute an active, safe basic position. For this reason, many applications require the use of "external check valves" or certain sandwich-mounted valves, which must be taken into account during the On/Off switching sequence.

Connection

For electrical data, see page 8 and
Operating Instructions 1 819 929 083



Technical notes on the cable

- Version:**
- Multi-wire cable
 - Extra-finely stranded wire to VDE 0295, Class 6
 - Protective conductor, green/yellow
 - Cu braided screen
- Types:**
- e.g. Ölflex-FD 855 CP (from Lappkabel company)
- No. of wires:** – Determined by type of valve, plug types and signal assignment
- Cable Ø:**
- 0.75 mm² to 20 m length
 - 1.0 mm² to 40 m length
- Outside Ø:**
- 9.4 ... 11.8 mm – Pg11
 - 12.7 ... 13.5 mm – Pg16

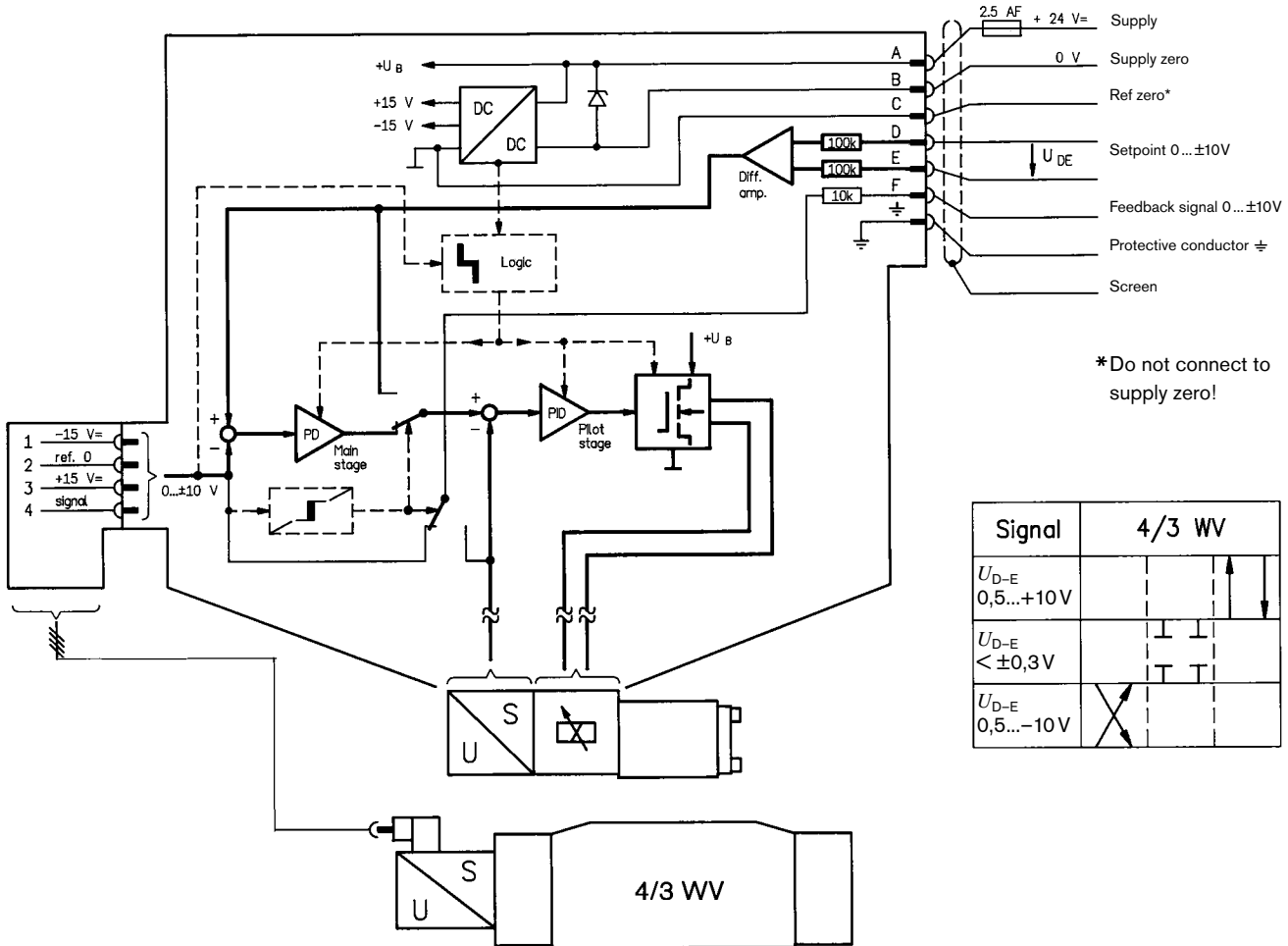
Important

Voltage supply 24 V DC nom., if voltage drops below 18 V DC, rapid shutdown resembling "Enable OFF" takes place internally. Electrical signals emitted via the trigger electronics (e.g. feedback signal) must not be used to shut down safety-relevant machine functions! (See European Standard, "Technical Safety Requirements for Fluid-Powered Systems and Components – Hydraulics", EN 982.)

On-board trigger electronics

Block diagram/pin assignment

Version A1: $U_{D-E} \pm 10V$

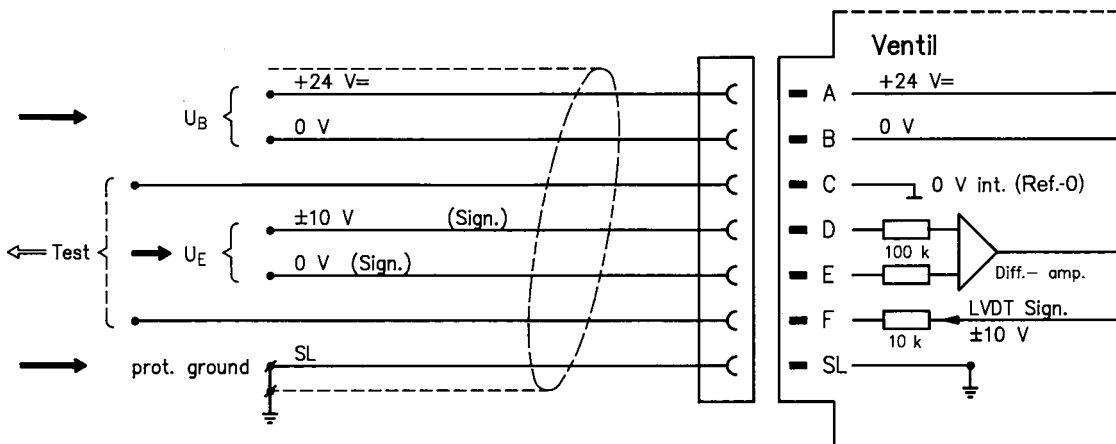


*Do not connect to supply zero!

Pin assignment 6P+PE

Version A1: $U_{D-E} \pm 10 V$

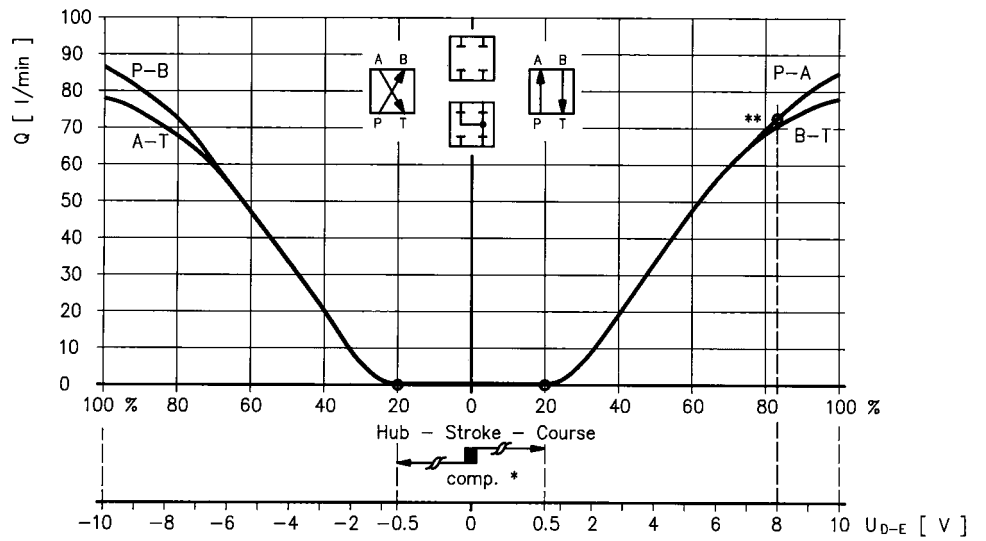
($R_i = 100 k\Omega$)



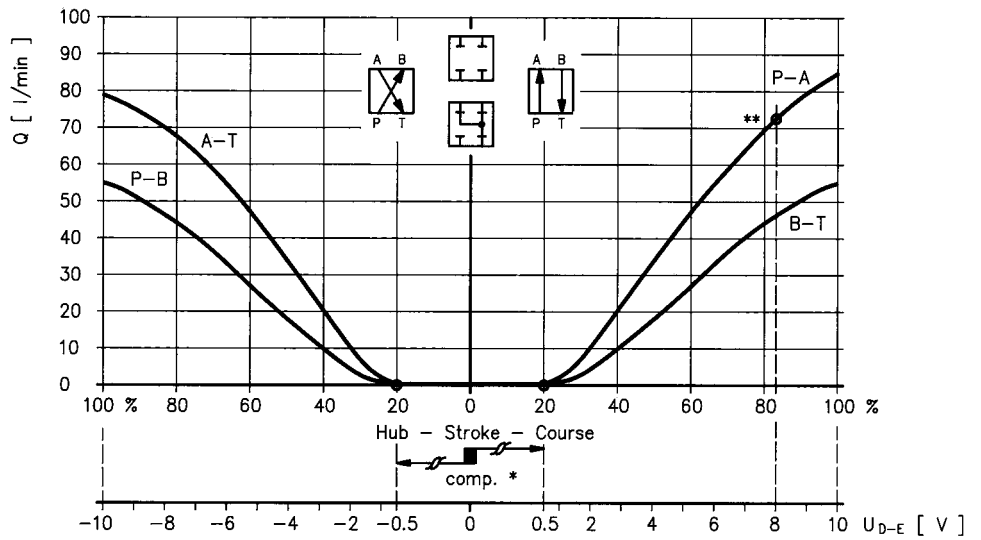
Characteristic curves (measured with HLP 46, $\vartheta_{oil} = 40\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}$)

NG10

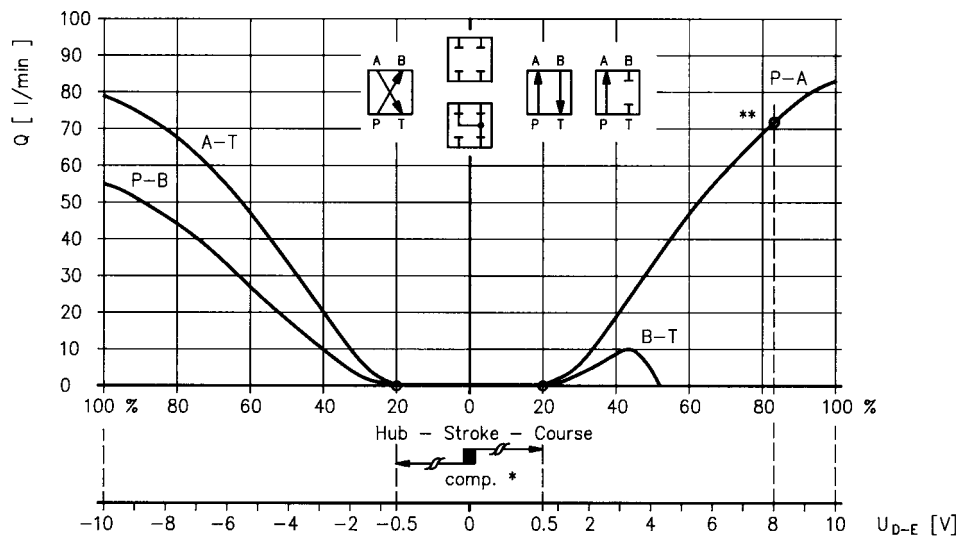
$Q_A : Q_B = 80:80\text{ l/min.}$



$Q_A : Q_B = 80:50\text{ l/min.}$



$Q_A : Q_B = 80:50\text{ l/min.}$



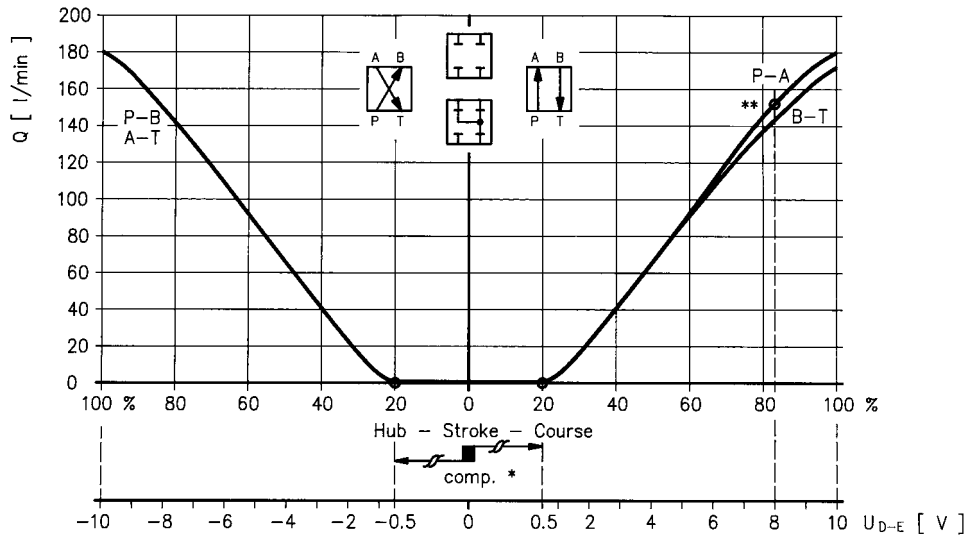
* Comp. $U_{D-E} \pm 0.5\text{ V}$ factory setting $\pm 1\%$

** Q_{P-A} at $+8\text{ V}$ [U_{D-E}] manufacturing tolerance $Q_{max} \leq \pm 5\%$

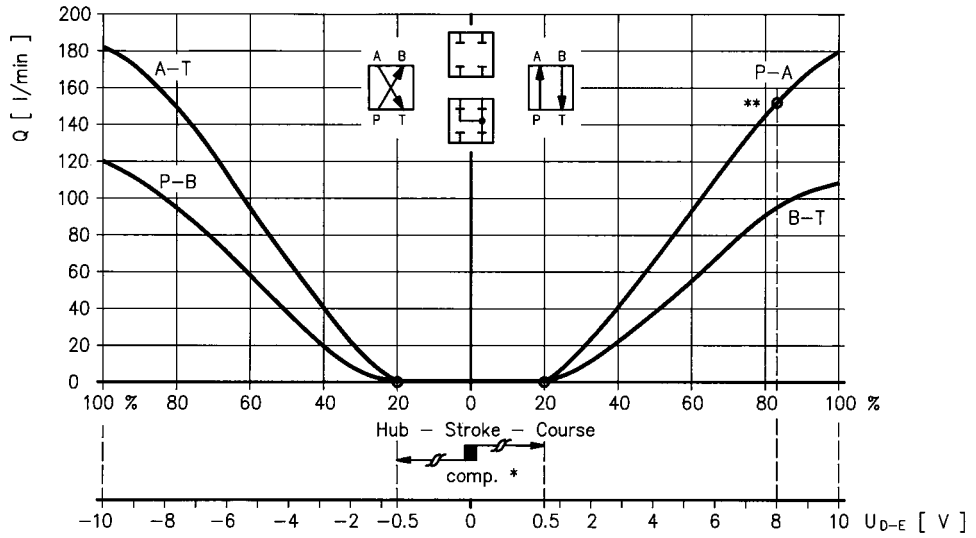
Characteristic curves (measured with HLP46, $\vartheta_{oil} = 40^\circ\text{C} \pm 5^\circ\text{C}$)

NG16

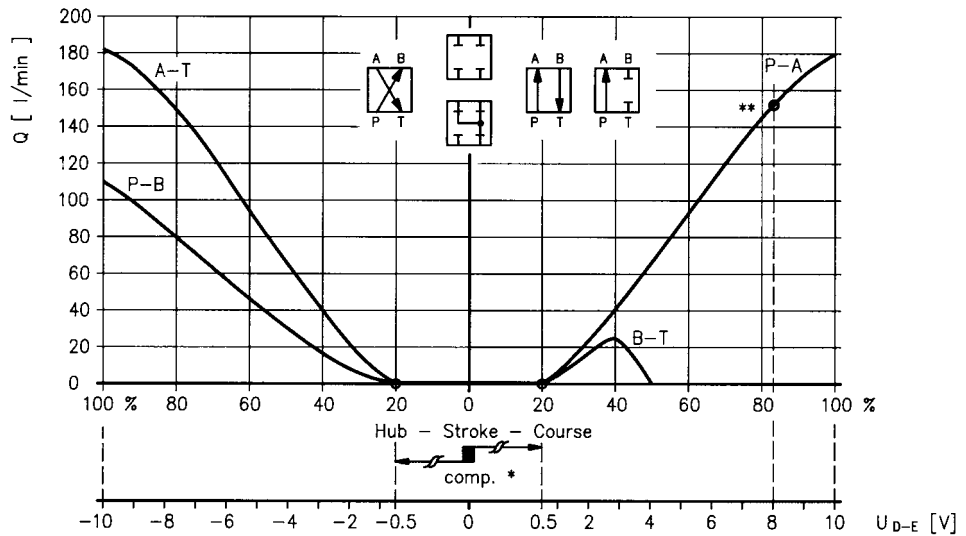
$Q_A : Q_B = 180:180 \text{ l/min.}$



$Q_A : Q_B = 180:110 \text{ l/min.}$



$Q_A : Q_B = 180:110 \text{ l/min.}$



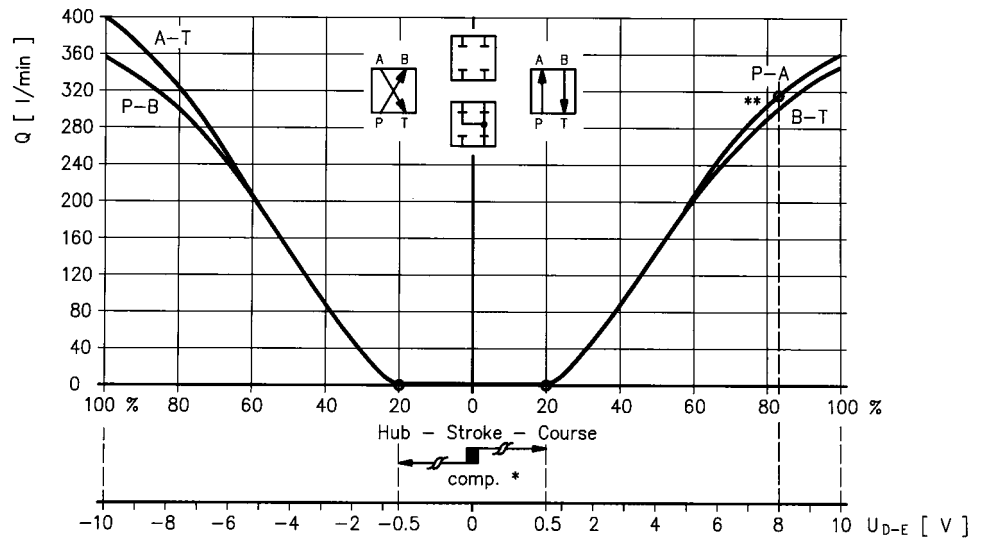
* Comp. $U_{D-E} \pm 0.5 \text{ V}$ factory setting $\pm 1\%$

** Q_{P-A} at $+8 \text{ V}$ [U_{D-E}] manufacturing tolerance $Q_{max} \cong \pm 5\%$

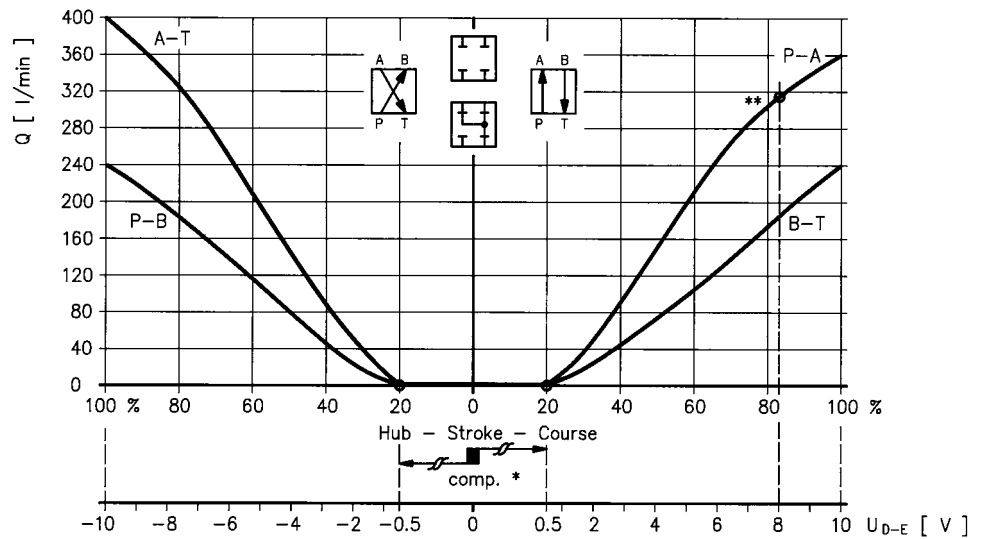
Characteristic curves (measured with HLP46, $\vartheta_{oil} = 40^\circ\text{C} \pm 5^\circ\text{C}$)

NG25

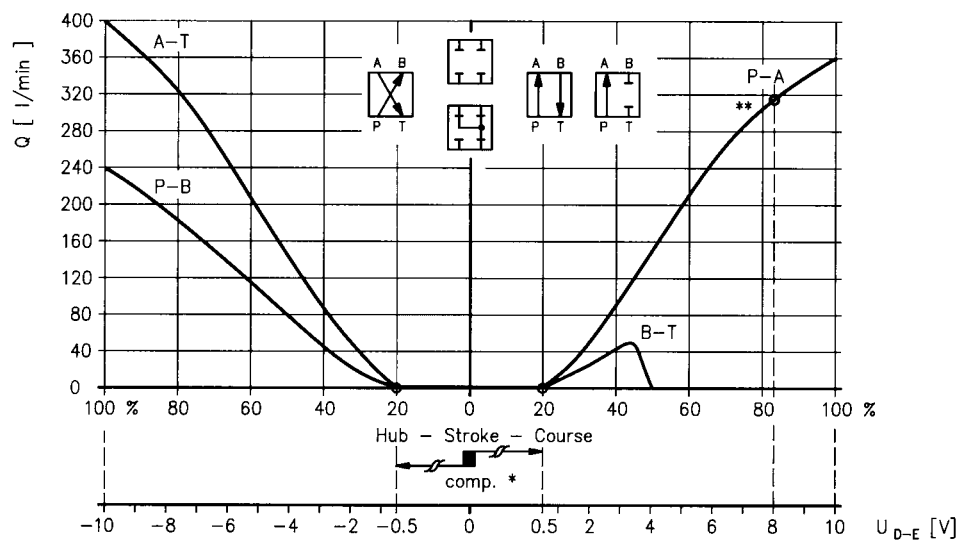
$Q_A : Q_B = 350:350 \text{ l/min.}$



$Q_A : Q_B = 350:230 \text{ l/min.}$



$Q_A : Q_B = 350:230 \text{ l/min.}$



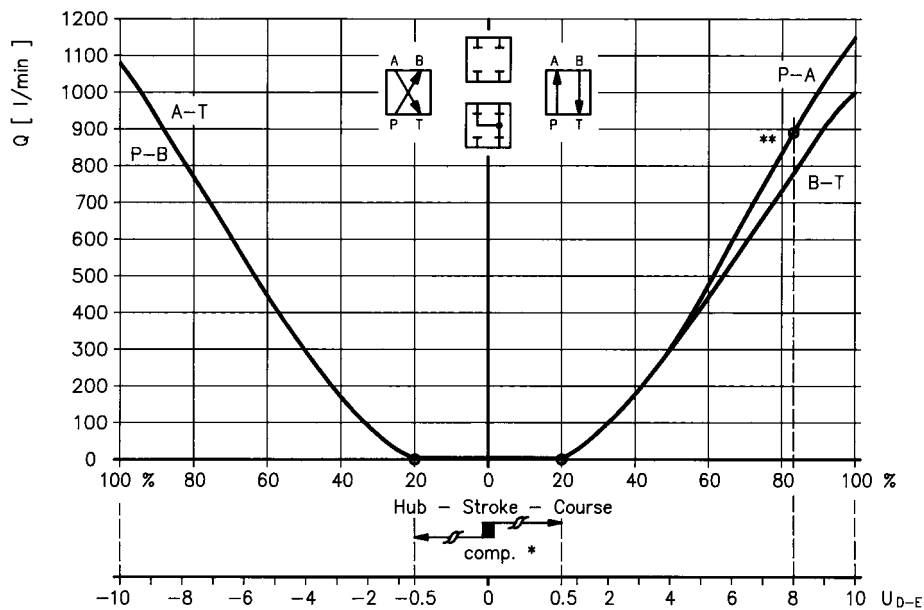
* Comp. $U_{D-E} \pm 0.5 \text{ V}$ factory setting $\pm 1\%$

** Q_{P-A} at $+8 \text{ V}$ [U_{D-E}] manufacturing tolerance $Q_{max} \leq \pm 5\%$

Characteristic curves (measured with HLP46, $\vartheta_{oil} = 40^\circ\text{C} \pm 5^\circ\text{C}$)

NG35

$Q_A : Q_B = 1100:1100 \text{ l/min.}$

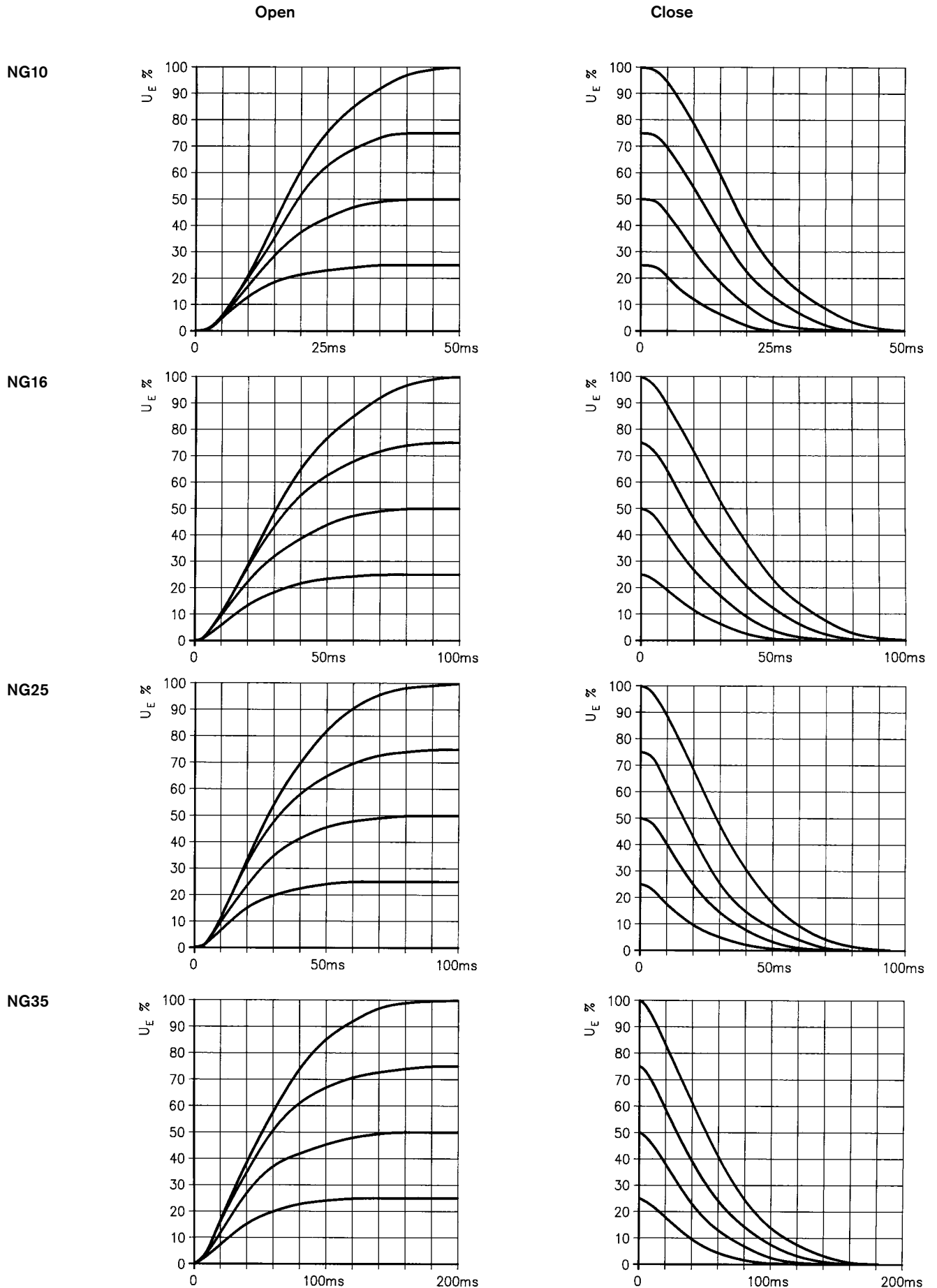


* Comp. $U_{D-E} \pm 0.5 \text{ V}$ factory setting $\pm 1\%$

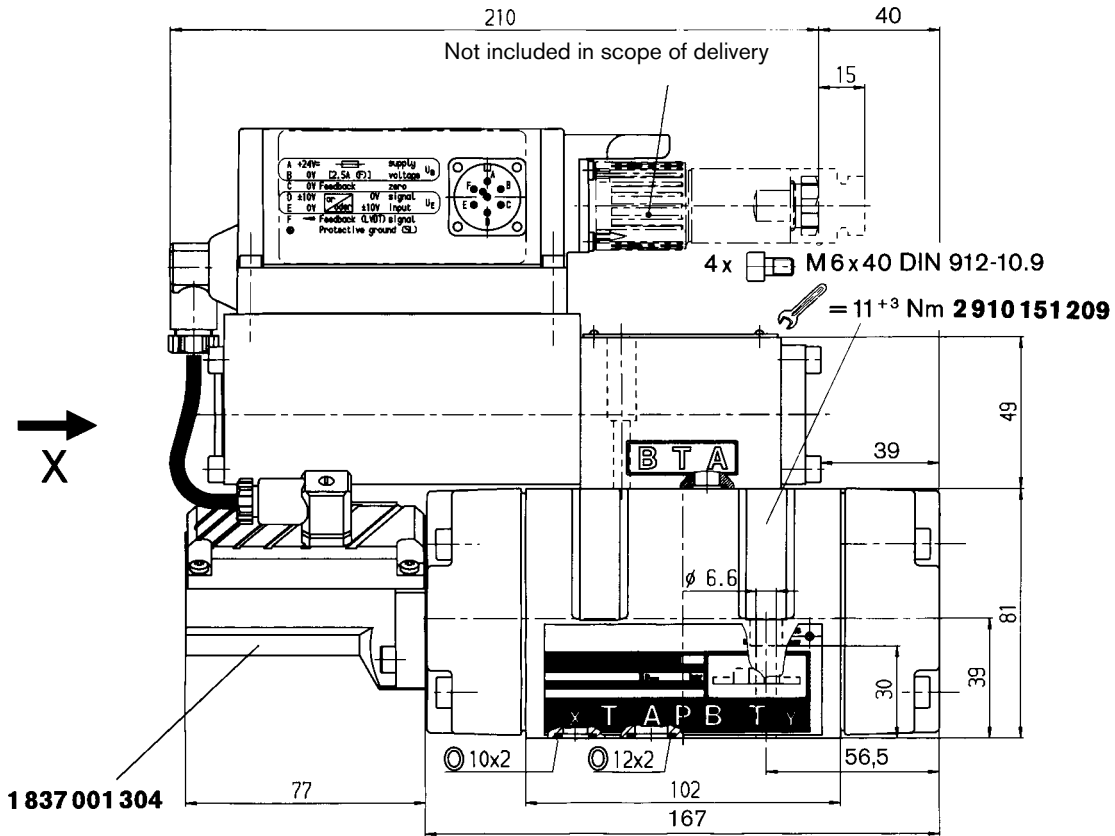
** Q_{P-A} at +8 V [U_{D-E}] manufacturing tolerance $Q_{max} \cong \pm 5\%$

Characteristic curves (measured with HLP 46, $\vartheta_{oil} = 40^\circ\text{C} \pm 5^\circ\text{C}$)

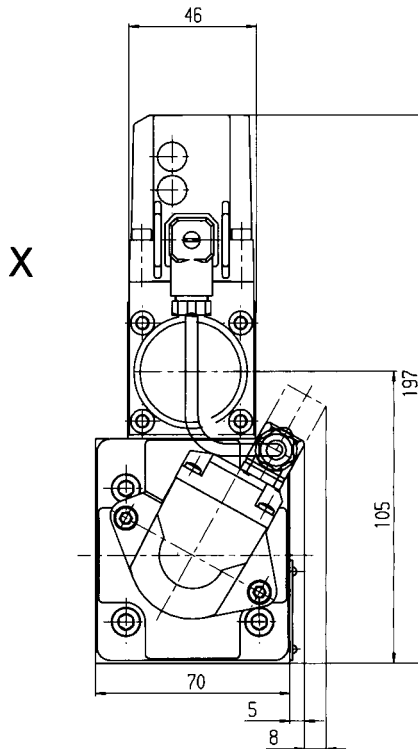
Response time $x = 100$ bar



Unit dimensions NG10 (nominal dimensions in mm)

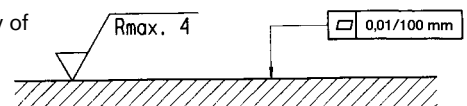


Set 1817010280

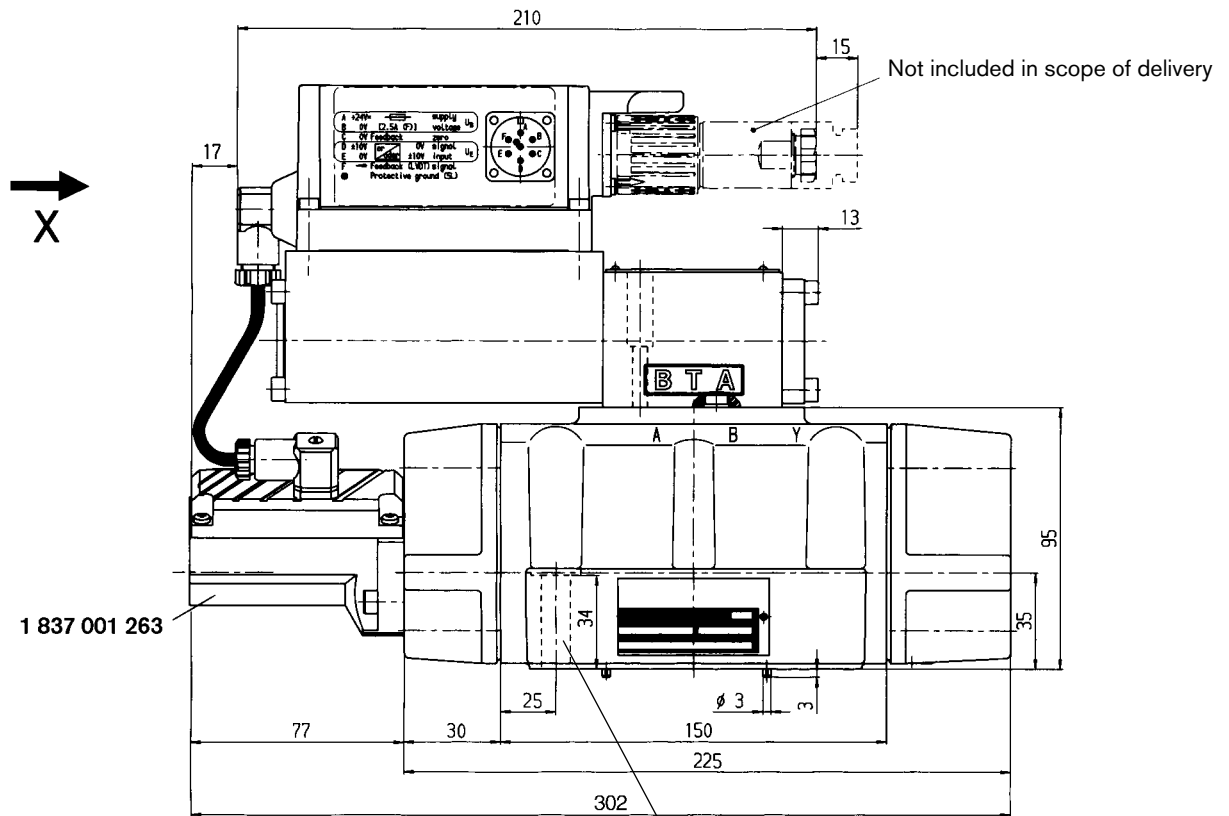


Mounting hole configuration: NG10 (ISO 4401-05-05-0-94), see page 20
For subplates, see catalog section RE 45055

Required surface quality of mating component



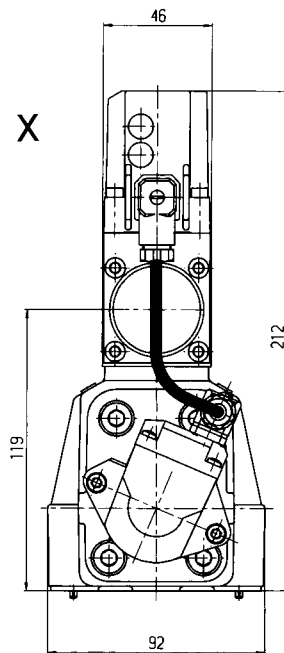
Unit dimensions NG16 (nominal dimensions in mm)



- ⌀ X, Y ⌀ 9x2
- ⌀ P, A, B, T ⌀ 23x2,5
- ⊙ Set **1817 010275**

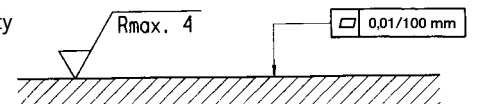
2 x M 6 x 45, DIN 912-10.9 11^{+3} Nm
 4 x M 10 x 50, DIN 912-10.9 50^{+10} Nm

M 6x45 **2910151211**
 M 10x50 **2910151301**

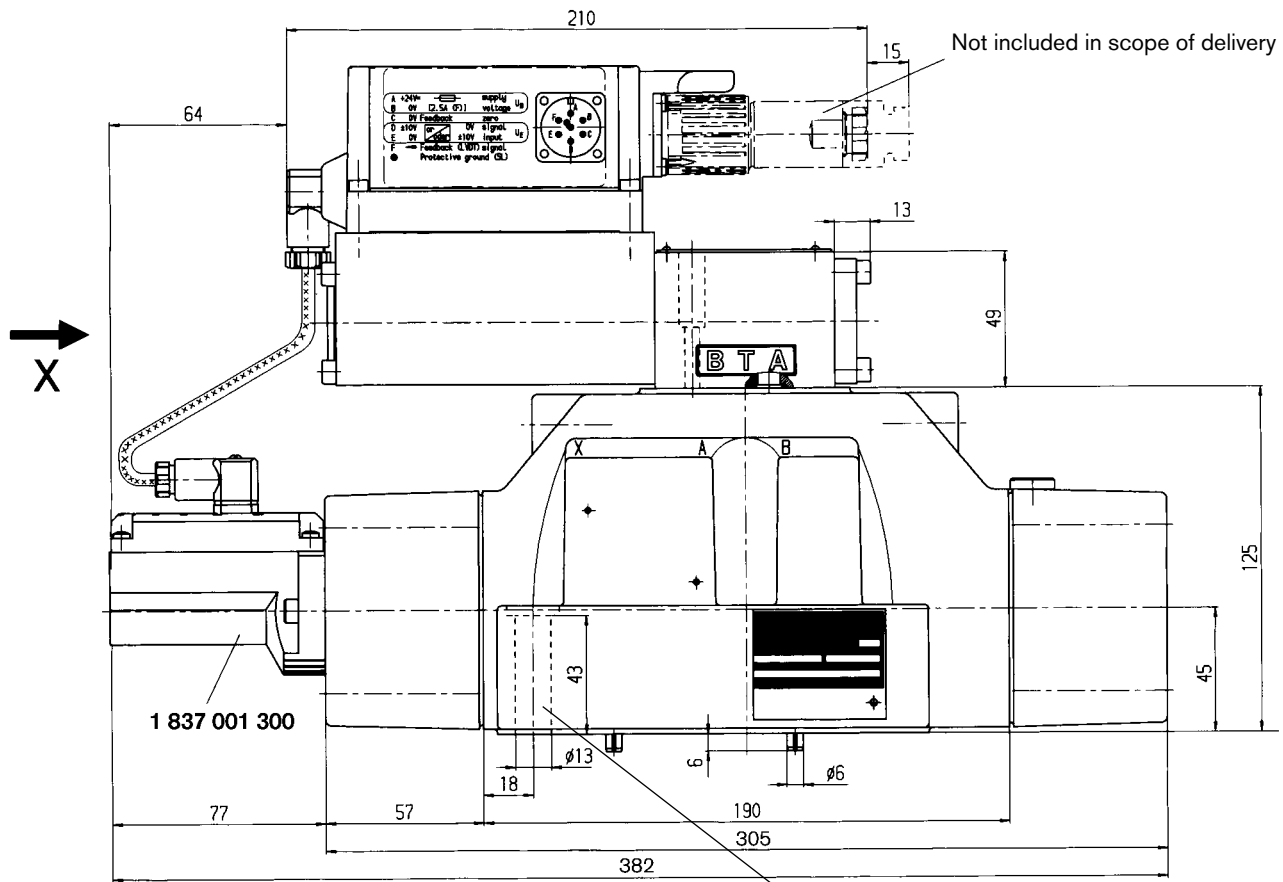


Mounting hole configuration: NG16
 (ISO 4401-07-06-0-94), see page 20
 For subplates, see catalog section RE 45057

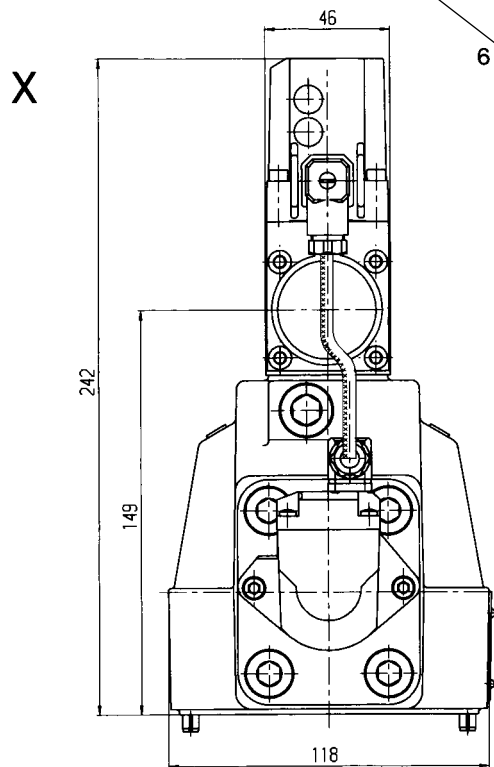
Required surface quality of mating component





Unit dimensions NG25 (nominal dimensions in mm)



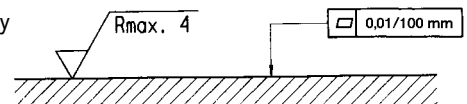
- ⊙ X, Y $\varnothing 15 \times 2,5$
- ⊙ P, A, B, T $\varnothing 28 \times 3$
- ⊙ Set **1817010273**



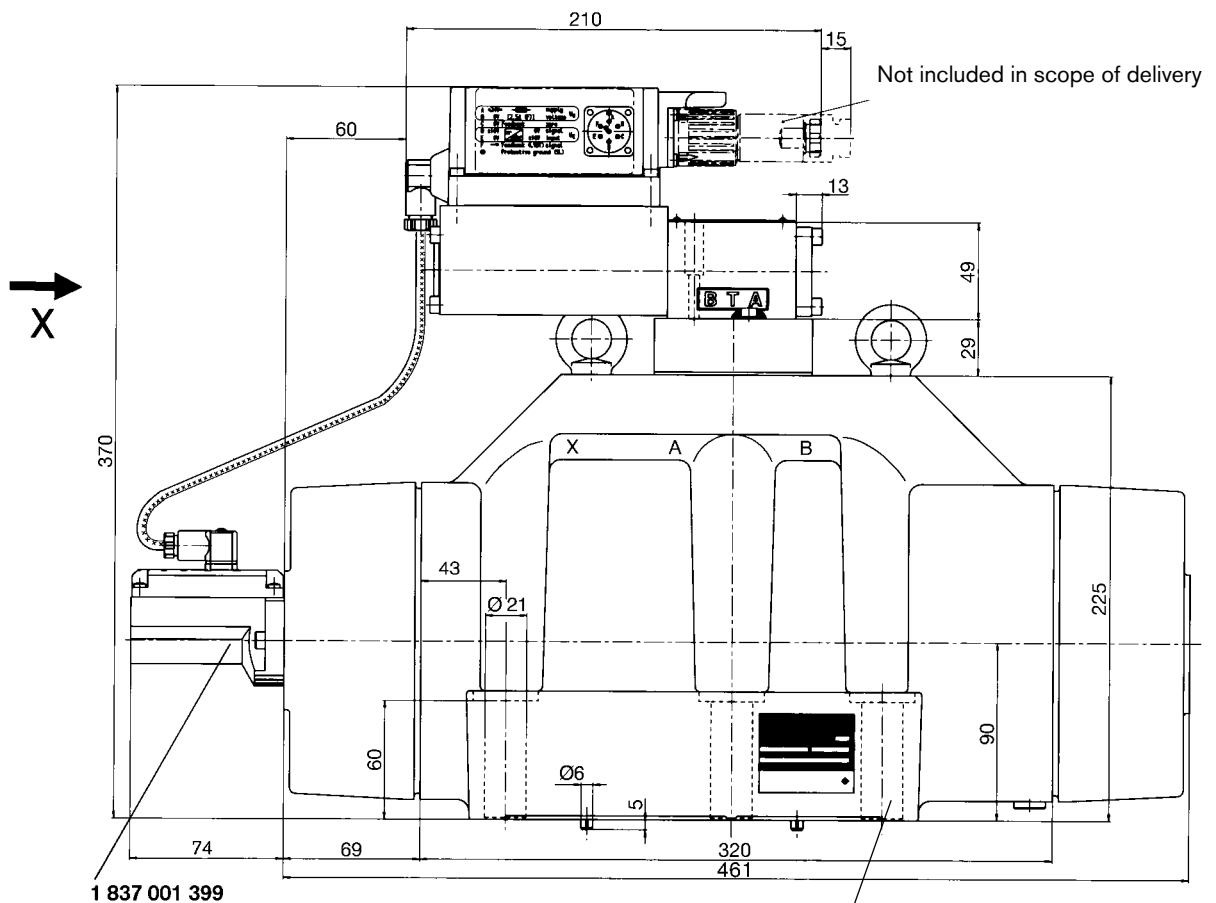
6 x  M 12x60 DIN 912-10.9
 = 90⁺³⁰ Nm
2910151354

Mounting hole configuration: NG25
 (ISO 4401-08-07-0-94), see page 21
 For subplates, see catalog section RE 45059


Required surface quality
 of mating component




Unit dimensions NG35 (nominal dimensions in mm)

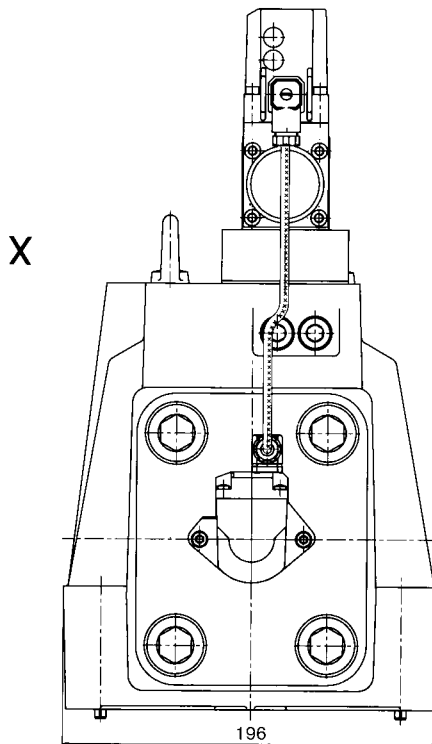


- ⊙ L₁, L₂, X, Y $\varnothing 15 \times 2,5$
- ⊙ P, A, B, T $\varnothing 53,57 \times 3,53$
- ⊙ Set **1817 010297**

6 x  M 20x90 DIN 912-10.9

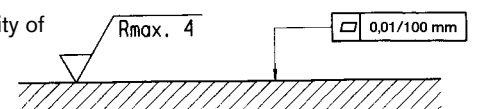
 = 450⁺¹¹⁰ Nm

2910151532



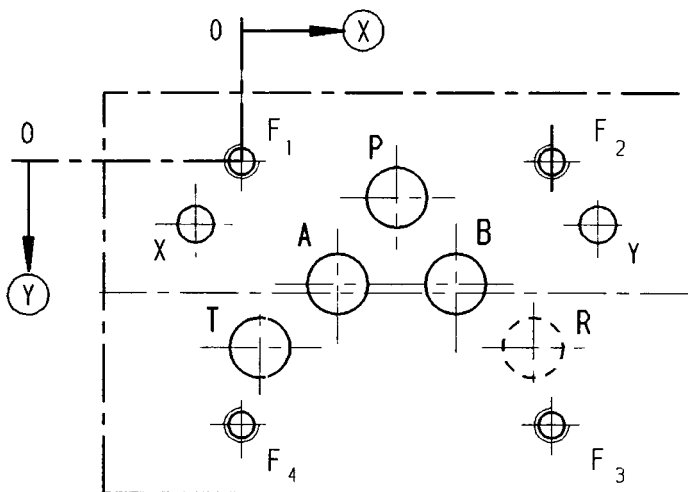
Mounting hole configuration: NG32
 (ISO 4401-10-08-0-94), see page 21
 For subplates, see catalog section RE 45060

Required surface quality of mating component



Mounting hole configurations (nominal dimensions in mm)

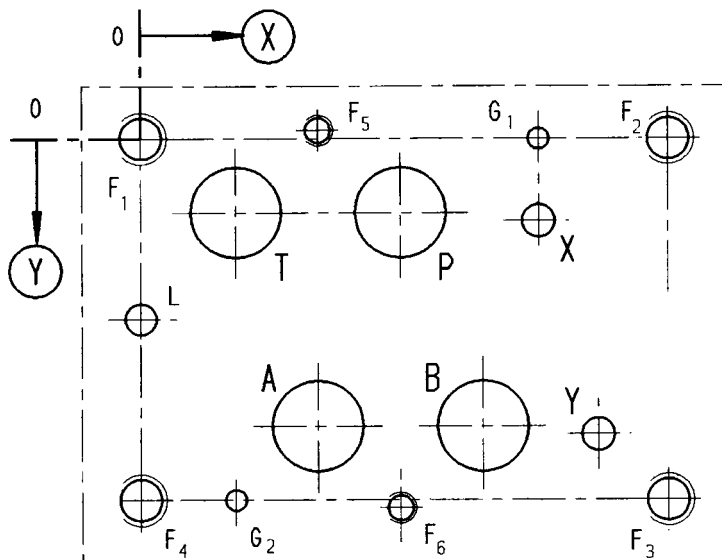
NG10 – ISO 4401-05-05-0-94



- 1) Deviates from standard
- 2) Thread depth:
 Ferrous metal 1.5 x Ø*
 Non-ferrous 2 x Ø
- * (NG10 min. 10.5 mm)

	P	A	T	B	F ₁	F ₂	F ₃	F ₄	X	Y	R
⊗	27	16.7	3.2	37.3	0	54	54	0	-8	62	50.8
⊙	6.3	21.4	32.5	21.4	0	0	46	46	11	11	32.5
∅	10.5 ¹⁾	10.5 ¹⁾	10.5 ¹⁾	10.5 ¹⁾	M6 ²⁾	M6 ²⁾	M6 ²⁾	M6 ²⁾	6.3	6.3	10.5 ¹⁾

NG16 – ISO 4401-07-06-0-94



- 1) Deviates from standard
- 2) Thread depth:
 Ferrous metal 1.5 x Ø
 Non-ferrous 2 x Ø

	P	A	T	B	L	X	Y	G ₁	G ₂	F ₁	F ₂	F ₃	F ₄	F ₅	F ₆
⊗	50	34.1	18.3	65.9	0	76.6	88.1	76.6	18.3	0	101.6	101.6	0	34.1	50
⊙	14.3	55.6	14.3	55.6	34.9	15.9	57.2	0	69.9	0	0	69.9	69.9	-1.6	71.5
∅	20 ¹⁾	20 ¹⁾	20 ¹⁾	20 ¹⁾	6.3	6.3	6.3	4	4	M10 ²⁾	M10 ²⁾	M10 ²⁾	M10 ²⁾	M6 ²⁾	M6 ²⁾

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